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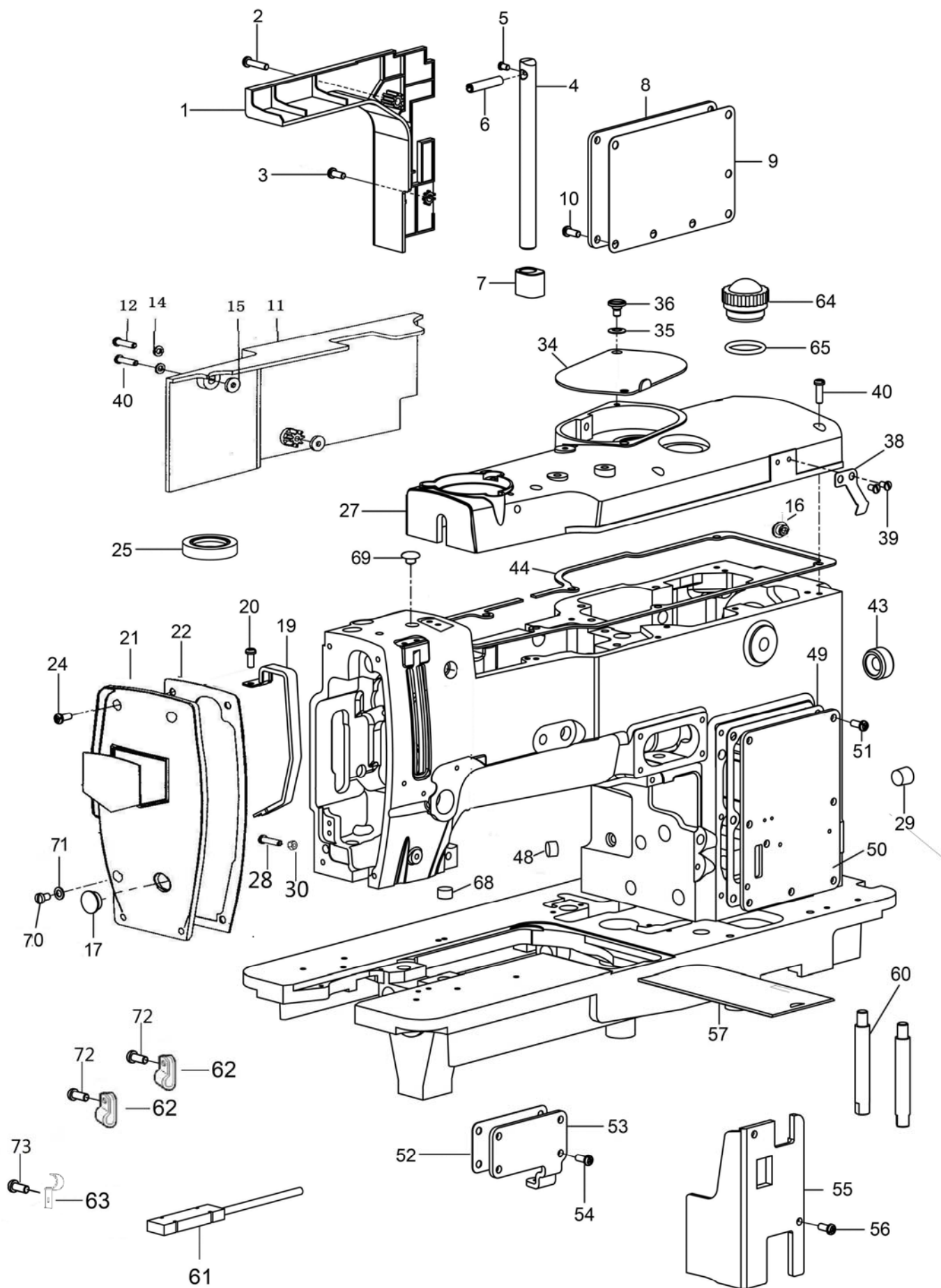
零 件 样 本

美 机 缝 纫 机

M A Q I S E W I N G M A C H I N E

PARTS BOOK

1.头部外装置关系/FRAME & MISCELLANEOUS COVER COMPONENTS

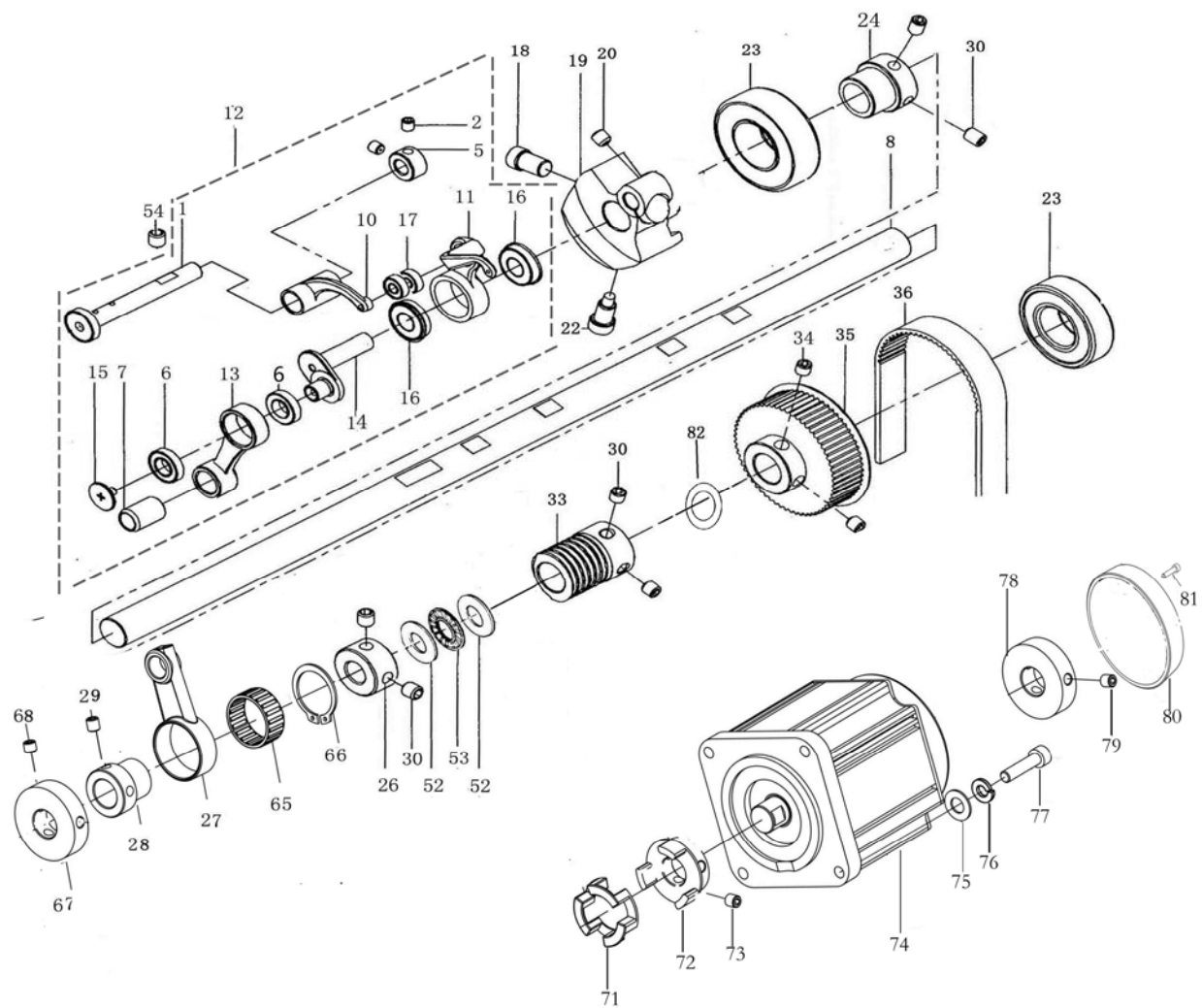


特种机系列>LS781>头部外装置关系/FRAME&MISCELLANEOUS COVER COMPONENTS

序号NO	品号CODE	名称	NAME	数量
0101	PF7810101	机头侧盖	FRAME SIDE COVER	1
0102	PF7810140	螺钉	SCREW	1
0103	PF90008112	螺钉	SCREW	1
0104	PF7810104	机头支撑臂	MACHINE ARM SUPPORT ROD	1
0105	PF22840304	螺钉	SCREW	1
0106	PF7810106	弹性圆柱销	PIN	1
0107	PF7810107	橡胶缓冲垫	RUBBER CUSHION	1
0108	PF7810108	侧盖板	SIDE COVER	1
0109	PF7810109	侧盖板衬垫	SIDE COVER	1
0110	PF7810110	螺钉	SCREW	7
0111	PF7810111	机壳侧盖	FRAME SIDE COVER	1
0112	PF90008112	螺钉	SCREW	1
0113	PF7810113	垫片	WASHER	
0114	PF55500416	O型圈		5
0115	PF781011101	垫片	WASHER	1
0116	PF7810116	橡皮塞	RUBBER PLUG	1
0117	PF7810117	橡皮塞	RUBBER PLUG	1
0118	/	型号牌	PLATE	1
0119	PF7810119	挑线杆防护罩	THREAD TAKE-UP LEVER OIL GUARD	1
0120	PF7810120	螺钉	SCREW	2
0121	PF7810121	面板	FACE COVER COMPLETE	1
0122	PF7810122	面板衬垫	GASKET	1
0124	PF7810110	螺钉	SCREW	4
0125	PF7810125	油封	OIL SEAL	2
0126	PF7810126	型号牌	PLATE	1
0127	PF781DB38	顶盖	TOP COVER	1
0128	BF310167023	螺钉	SCREW	1
0129	PF8420M-D3010107	橡皮塞	RUBBER PLUG	5
0130	BF700N03	螺母	NUT	1
0134	PF7810134	齿轮箱盖板	GEAR CASE COVER	1
0135	PF7810135	弹簧垫片	DISC SPRING	1
0136	PF7810136	螺钉	HINGE SCREW	1
0138	PF7810138	手制动钩	HAND STOP LATCH	1
0139	PF7810120	螺钉	SCREW	2
0140	PF7810140	螺钉	SCREW	7
0143	PF7810143	橡皮塞	RUBBER PLUG	1
0144	PF781DB61	上盖衬垫	TOP COVER GASKET REAR	1
0149	PF7810149	右侧盖板衬垫	SIDE COVER GASKET REAR	1
0150	PF7810150	右侧盖板	SIDE COVER	1
0151	PF7810110	螺钉	SCREW	7
0152	PF7810152	油视窗衬垫	GASKET	1
0153	PF7810153	侧盖	SIDE COVER	1
0154	PF7810110	螺钉	SCREW	4
0155	PF7810155	侧盖板	SIDE COVER	1
0156	PF7810110	螺钉	SCREW	2
0157	PF7810157	推板	BED SLIDE	1

0160	PF7810160	螺柱		2
0161	PF7810161	LED灯 (5V)	LED	
0163	PF20520130	线夹		
0164	PF7810164	油视窗	OIL SIGHT WINDOW	1
0165	PF7810165	油视窗垫片	OIL SIGHT WINDOW GASKET	1
0166	PF7810166	橡皮塞	RUBBER PLUG	1
0167	PF7810167	油毡	OIL FELT	2
0168	PF68425K36	橡胶塞	RUBBER PLUG	1
0169	PF7810166	橡皮塞	RUBBER PLUG	1

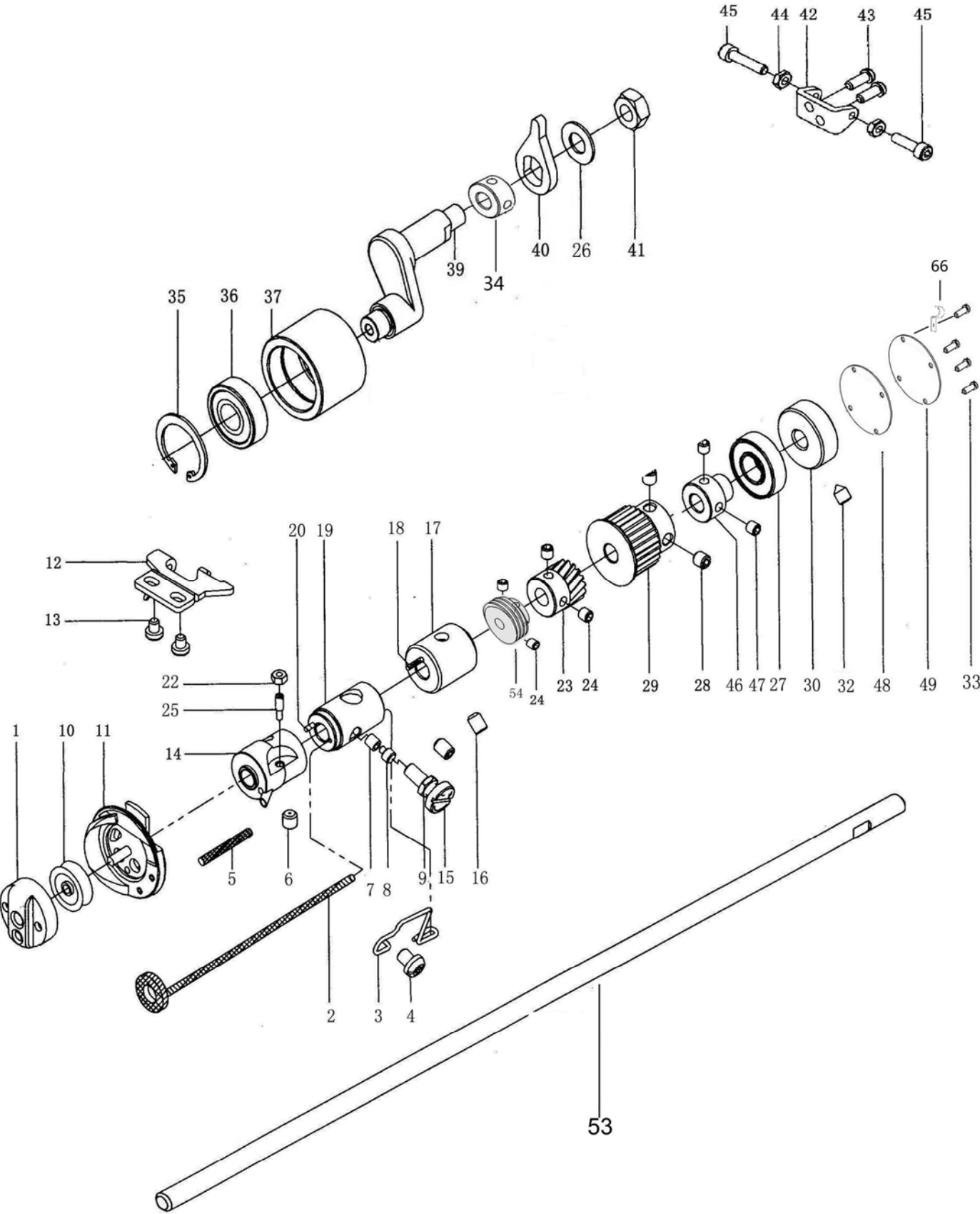
2.上轴关系/MAIN SHAFT COMPONENTS



特种机系列>LS781>上轴关系/MAIN SHAFT COMPONENTS

序号NO	品号CODE	名称	NAME	数量
0208	PF781DB01	上轴	MAIN SHAFT	1
0212	PF7810212	挑线杆组件		
0218	PF7810218	螺钉	SCREW	1
0219	PF7810219	平衡块	COUNTER WEIGHT	1
0220	PF7810255	螺钉	SCREW	2
0222	PF55500216	螺钉	SCREW	1
0223	PF7810223	轴承		
0224	PF7810224	轴套	BALL BEARING	1
0226	PF55500653	挡圈	THRUST COLLAR ASM	1
0227	PF7810227	刀杆驱动连杆	KNIFE BAR DRIVING CONNECTING ROD	1
0228	PF7810228	刀杆传动偏心凸轮	KNIFE BAR DRIVING ECCENTRIC CAM	1
0229	PF90008129	螺钉	SCREW	2
0230	PF7810255	螺钉	SCREW	4
0231	PF7810231	油泵	OIL PUMP	1
0233	PF7810233	蜗杆	WORM	1
0234	PF7811004	螺钉	SCREW	2
0235	PF7810235	同步带轮组件	SHAFT SPROCKET	1
0236	PF7810236	同步带	TIMING BELT	1
0252	PF7810252	垫圈(15*24*0.5)		2
0253	PF7810253	滚针		1
0267	PF90000237	绕线主动轮		1
0268	PF68425H33	螺钉		2
0270	PF90000212	上轴联轴器		
0271	PF90000213	联轴器橡胶圈		1
0272	PF90000214	电机联轴器		1
0273	PF1900A0704	联轴器螺钉		2
0277	PF7810316	螺钉	SCREW	4
0278	PF781DB30	手轮		1
0279	PF68425H33	螺钉		2
0280	PF781DB16	手轮(大)		1
0281	BF8004529	螺钉	SCREW	3
0282	PF6150629	O型圈		1

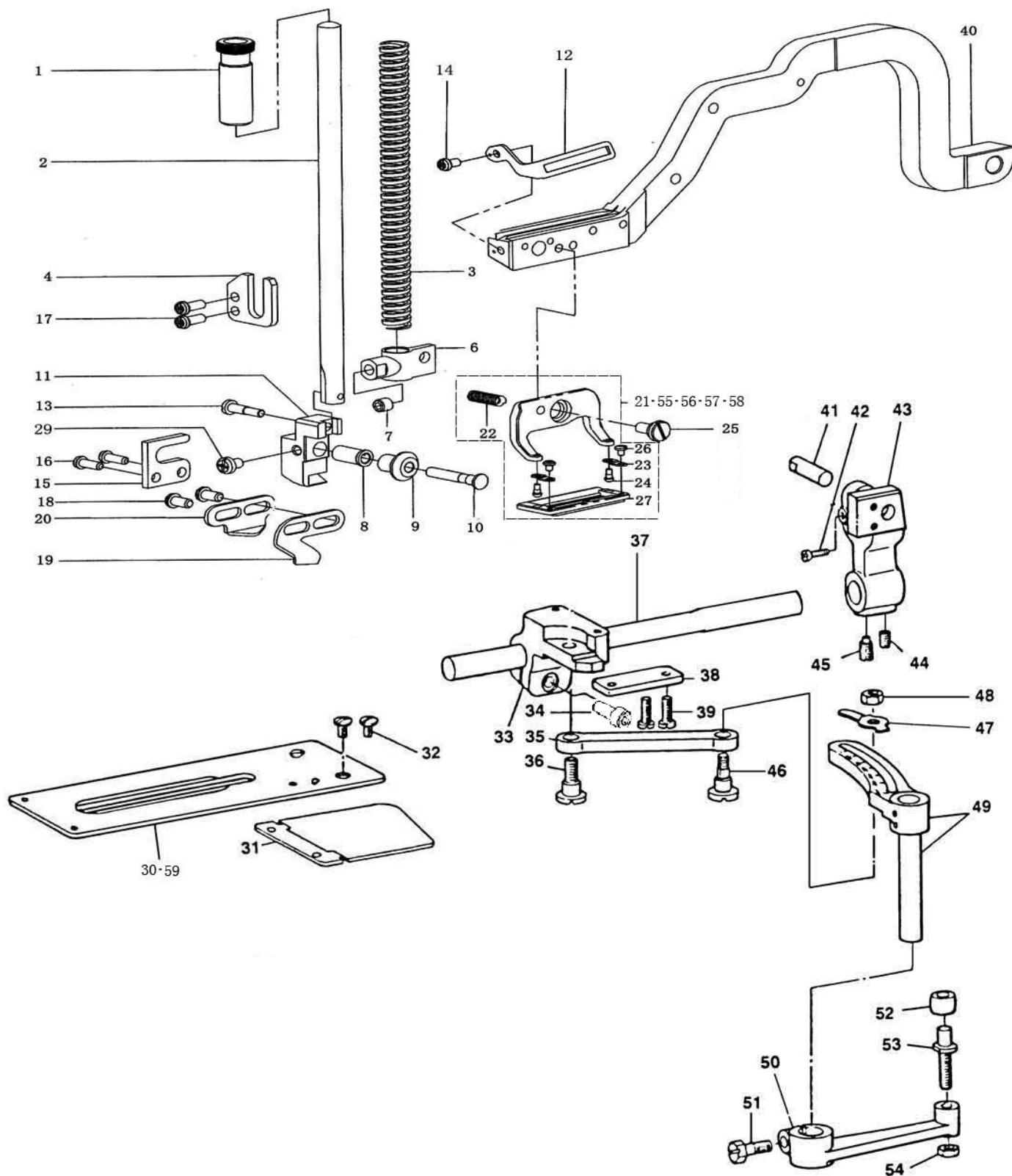
3.下轴关系/HOOK DRIVING SHAFT COMPONENTS



特种机系列>LS781>下轴关系/HOOK DRIVING SHAFT COMPONENTS

序号NO	品号CODE	名称	NAME	数量
0301	PF7810301	梭壳组件	BOBBIN CASE ASM	1
	PF7810301A	梭壳组件（华洋）		
0302	PF7810302	油毡	OIL FELT	1
0303	PF7810303	油线夹	OIL SUPPLY FELT HOLDER	1
0304	PF7810239	螺钉	SCREW	1
0305	/	油线	OIL WICK	1
0306	PF90008129	螺钉	SCREW	1
0307	PF7810307	柱塞	ROLLER	1
0308	PF7810308	柱塞	ROLLER	1
0309	PF7810448	螺母	NUT	1
0310	PF7810310	梭子	BOBBIN	1
0311	PF7810311	旋梭	HOOK	1
0312	PF7810312	梭壳定位板	BOBBIN CASE POSITIONING PLATE	1
0313	PF7810105	螺钉	SCREW	2
0314	PF7810314	旋梭筒组件	HOOK SLEEVE ASM	1
0315	PF7810315	旋梭油量调节螺钉	HOOK OIL ADJUSTING SCREW	1
0316	PF7810316	螺钉	SCREW	1
0317	PF7810317	下轴中套	BUSHING ASM	1
0319	PF7810319	下轴中套	BUSHING ASM	1
0322	PF7811464	螺母	NUT	1
0323	PF7810323	小齿轮	PINION	1
0324	PF7810324	螺钉	SCREW	4
0325	PF7810325	螺钉	SCREW	1
0326	PF7810326	垫圈	WASHER	1
0327	PF7810327	轴承	BALL BEARING	1
0328	PF7811004	螺钉	SCREW	2
0329	PF7810329	小皮带链轮	BELT SPROCKET	1
0330	PF7810330	挡圈	THRUST COLLAR ASM	1
0332	PF7810316	螺钉	SCREW	1
0333	PF68425E28	螺钉	SCREW	4
0334	PF7810324	挡圈	THRUST	1
0335	PF1790S0407	挡圈	THRUST	1
0336	PF7810336	轴承	BALL BEARING	1
0337	PF7810337	皮带张紧轮	TENSION PULLEY	1
0339	PF7810339	张紧轮连杆	TENSION PULLEY LINK	1
0340	PF7810340	调节配件	ADJUSTING GUIDE	1
0341	PF7810604	螺母	NUT	1
0342	PF7810342	调节杆座	ADJUSTING BASE	1
0343	PF68425E28	螺钉	SCREW	2
0344	BF310164821	螺母	NUT	2
0345	PF7810345	螺钉	SCREW	2
0346	PF7810346	挡圈	THRUST COLLAR	1
0347	BF310164514	螺钉	SCREW	2
0348	PF7810348	衬垫	GASKET	1
0349	PF7810349	盖板	COVER	1
0353	PF7810353	下轴	HOOK DRIVING SHAFT	1

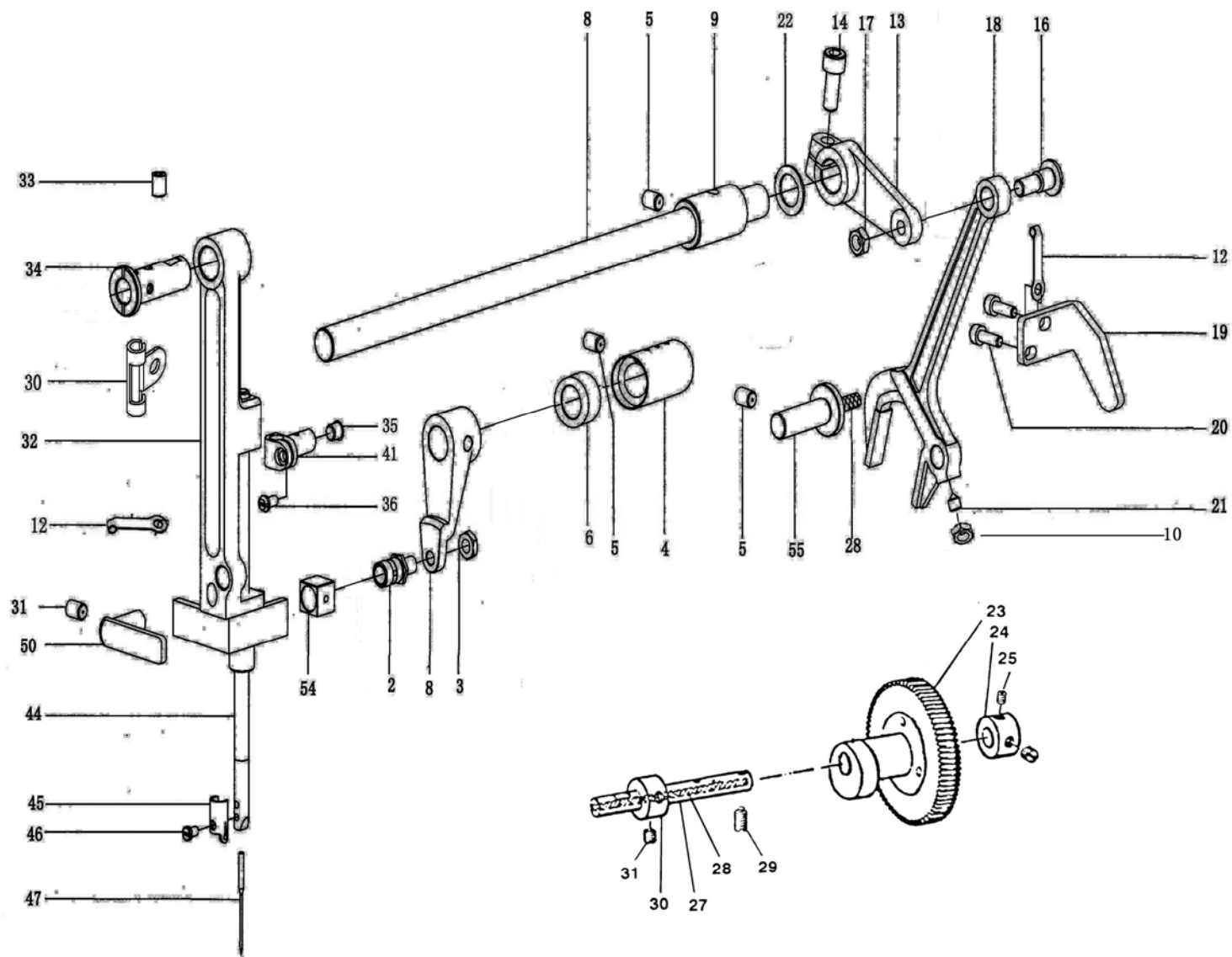
4.压脚棒、送布板关系/PRESSER BAR. WORK CLAMP CARRIER COMPONENTS



特种机系列>LS781>压脚棒、布送板关系
PRESSER. WORK CLAMP CARRIER COMPONENTS

序号NO	品号CODE	名称	NAME	数量
0401	PF7810401	压簧调节手柄	PRESSER SPRING REGULATOR	1
0402	PF7810402	压棒	PRESSER BAR	1
0403	PF7810403	压簧	PRESSER SPRING	1
0404	PF7810404	导向支架	GUIDE BRACKET	1
0406	PF7810406	压棒定位架	PRESSER BAR POSITION BRACKET	1
0407	PF19000760	螺钉	SCREW	1
0408	PF7810408	套管	COLLAR	1
0409	PF7810409	滑动滚轮	SLIDE ROLLER	1
0410	PF7810410	滑动滚轮销	CONNECTING PIN	1
0411	PF7810411	支架	BRACKET	1
0412	PF7810412	安全防护	SAFE DEFEND GUIDE	1
0413	PF7810413	螺钉	SCREW	1
0414	PF68425B27	螺钉	SCREW	1
0415	PF7810415	导向支架	GUIDE BRACKET	1
0417	PF7810417	螺钉	SCREW	2
0418	PF20520909	螺钉	SCREW	2
0419	PF7810419	面线剪断器导架	NEEDLETHREAD TRIMMER GUIDE	1
0420	PF7810420	面线剪断器导架	NEEDLETHREAD TRIMMER GUIDE	1
0421	PF7810421	压脚	WORK CLAMP CHECK HOLDER ASM	1
0425	PF7810425	铰链镙钉	HINGE SCREW	1
0429	PF90008108	螺钉	SCREW	1
0430	PF7810430	送布拖板	STITCH PLATE	1
0431	PF7810431	支架盖板组件	BRACKET COVER	1
0432	PF7810432	螺钉	SCREW	2
0433	PF7810433	送料支架	WORK CLAMP ARM BRACKET ASM	1
0434	PF7810434	螺钉	SCREW	1
0435	PF7810435	压脚臂支架	WORK CLAMP CARRIER BRACKET PITMAN	1
0436	PF7810436	铰链镙钉	HINGE SCREW	1
0437	PF7810437	压脚臂滑杆	WORK CLAMP ARM SLIDE ROD	1
0438	PF7810438	送布拖板支架导块	WORK CLAMP CARRIER BRACKET GUIDE	1
0439	PF55500506	螺钉	SCREW	2
0440	PF7810440	布料夹支架	WORK CLAMP CARRIER BRACKET	1
0441	PF7810441	连接销	CONNECTION PIN	1
0442	PF7810442	螺钉	SCREW	1
0443	PF7810443	拖架	BEARING ARM	1
0444	PF7811004	螺钉	SCREW	1
0445	PF7810445	螺钉	SCREW	1
0446	PF7810446	铰链镙钉	HINGE SCREW	1
0447	PF7810447	调节送料长度导板	LENGTH REGULATING SHAFT GUIDE	1
0448	PF7810448	螺母	NUT	1
0449	PF7810449	调节送料长度刻度盘	LENGTH REGULATING SCALE ASM	1
0450	PF7810450	送料臂	BELL CRANK	1
0451	BF31016054515	螺钉	SCREW	1
0453	PF7810453	曲柄滚子销	BELL CRANK ROLLER STUD	1
0454	PF7811573	螺母	NUT	1

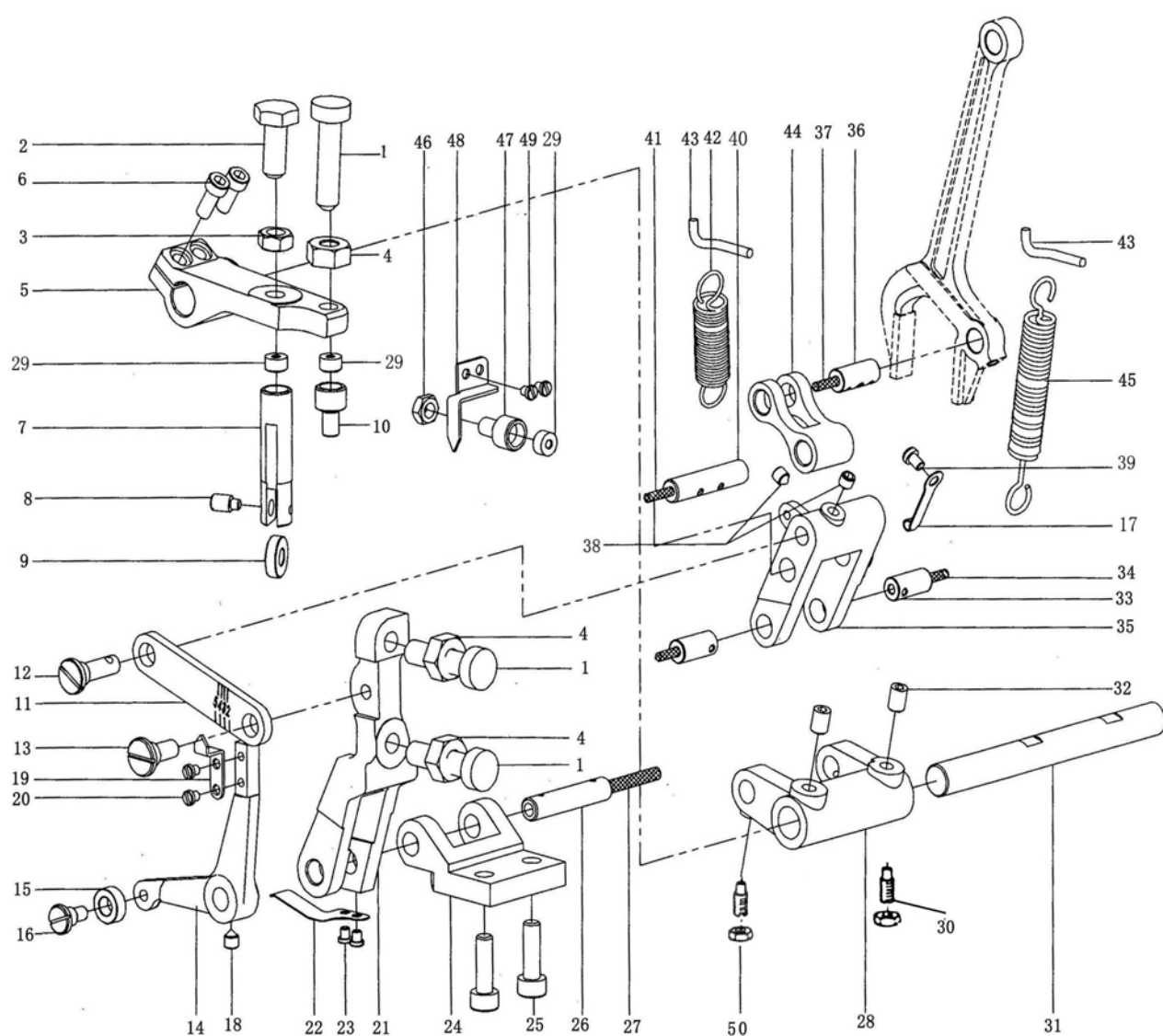
5.针棒摇动台关系/NEEDLE BAR FRAME COMPONENTS



特种机系列>LS781>针棒摇动台关系/ NEEDLE BAR FRAME COMPONENTS

序号NO	品号CODE	名称	NAME	数量
0504	PF7810504	摇杆前轴套	FRAME ROCK SHAFT BUSHING FRONT	1
0505	PF7810316	螺钉	SCREW	2
0506	PF7810506	密封圈	RUBBER	1
0508	PF7810508	摆杆轴组件	FRAME ROCK SHAFT	1
0509	PF7810509	摇杆后轴套	FRAME ROCK SHAFT BUSHING REAR	1
0510	BF700N03	螺母	NUT	1
0512	PF7810512	油线夹	OIL WICK PRESSER	2
0513	PF7810513	摆杆后曲柄	FRAME ROCK SHAFT CRANK FRONT	1
0514	BF700S101	螺钉	SCREW	1
0516	PF7810516	铰链螺钉	HINGE SCREW	1
0517	PF20520916	螺母	NUT	1
0518	PF7810518	针杆摇杆	NEEDLE BAR PITMAN	1
0519	PF7810519	摆杆连接导板	ROCK SHAFT CONNECTION GUIDE	1
0520	BF320264524	螺钉	SCREW	2
0521	PF7810638	螺钉	SCREW	1
0522	PF7810522	垫圈	WASHER	1
0523	PF7810523	针驱齿轮组件	NEEDLE DRIVING GEAR	1
0524	PF7810524	挡圈	THRUST COLLAR	1
0525	PF7810445	螺钉	SCREW	2
0527	PF7810527	凸轮轴心	CAM SHAFT	1
0528	PF19000911	油线	OIL WICK	1
0529	PF7810316	螺钉	SCREW	1
0530	PF7810530	挡圈	THRUST COLLAR	1
0531	PF7811004	螺钉	SCREW	2
0532	PF7810532	针杆架组件	NEEDLE BAR FRAME	1
0533	PF7810316	螺钉	SCREW	1
0534	PF7810534	铰链销	HINGE STUD	1
0535	PF61500146	橡皮塞	RUBBER	1
0536	PF68425E28	螺钉	SCREW	1
0541	PF7810541	针杆连接杆	NEEDLE BAR CONNECTION	1
0542	PF7810542	油管夹		2
0544	PF7810544	针杆	NEEDLE BAR	1
0545	PF7810545	针杆导线架	NEEDLE BAR BOBBIN THREAD GUIDE	1
0546	PF55500312	螺钉	SCREW	1
0547	DPx5-14	机针14#	NEEDLE 14#	1
0550	PF7810550	固定导片	POSITION BRACKET	1
0554	PF7810554	针杆支架滑块	SQUARE BLOCK	1
0555	PF7810555	轴心	SHAFT	1

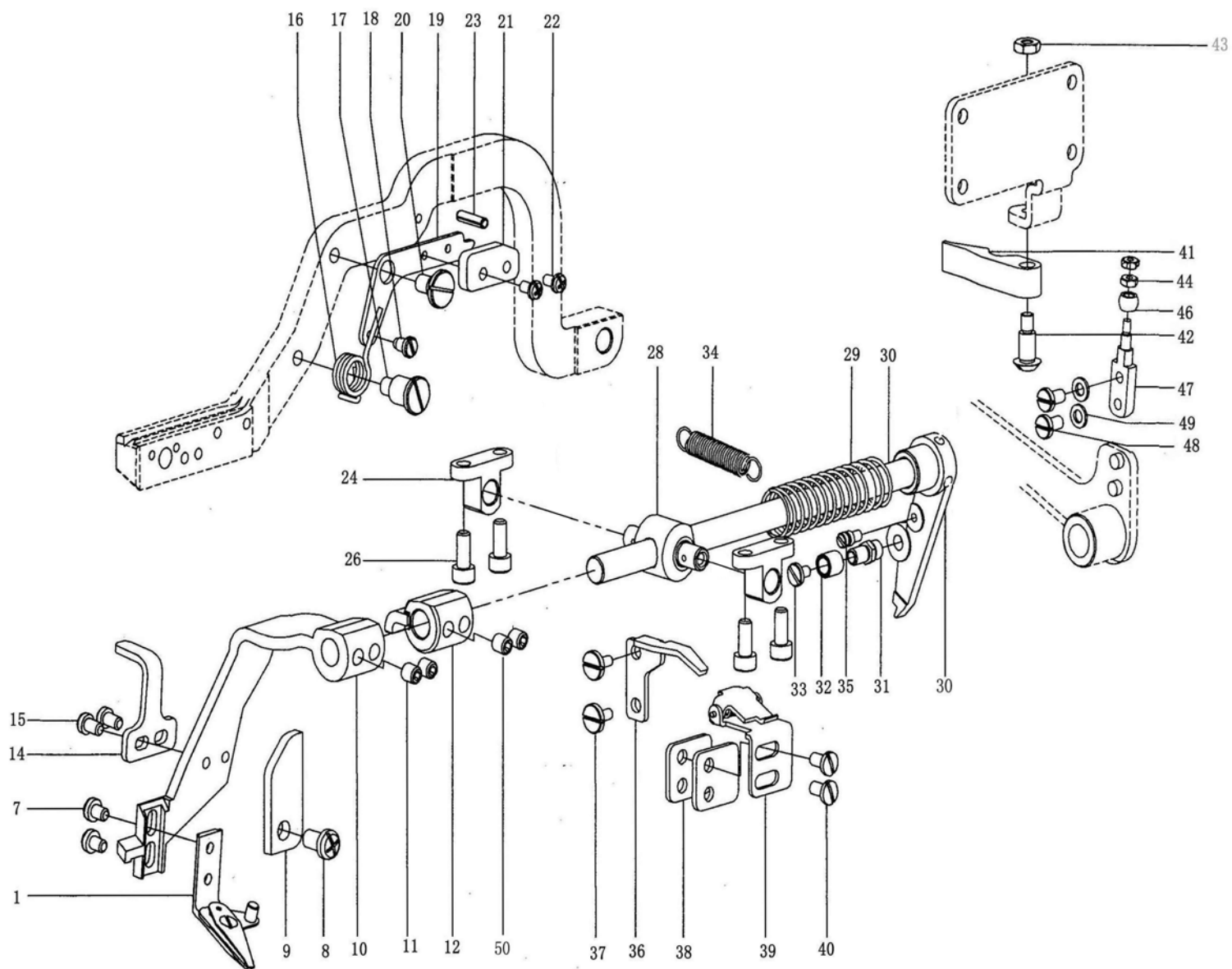
6. 针摆幅调节关系/OVEREDGING WIDTH ADJUSTING COMPONENTS



特种机系列>LS781>针摆幅调节关系/OVEREDGING WIDTH ADJUSTING COMPONENTS

序号NO	品号CODE	名称	NAME	数量
0601	PF7810601	线迹宽度调节螺钉	STITCH WIDTH REGULATING SCREW	3
0602	PF7810602	螺钉	SCREW	1
0603	PF7810603	螺母	NUT	1
0604	PF7810604	螺母	NUT	3
0605	PF7810605	复位杆	REPOSITIONNING LEVER	1
0606	PF7810920	螺钉	SCREW	2
0607	PF7810607	离合杆	TRIPPING ROD	1
0610	PF7810610	调节杆螺钉	REGULATING LEVER STOPPER	1
0611	PF7810611	调节杆连接板	REGULATING LEVER CONNECTION	1
0612	PF7810612	调节销	REGULATING HINE PIN	1
0613	PF7810613	铰链螺钉	HINGE SCREW	1
0614	PF7810614	指示曲柄	BELL CRANK	1
0615	PF7810615	滚轮（通12-28）	ROLLER	1
0616	PF7810616	铰链螺钉	HINGE SCREW	1
0618	PF7810638	螺钉	SCREW	1
0619	PF7810619	刻度指示针	BARRED WIDTH INDICATOR	1
0620	BF1310161227	螺钉	SCREW	2
0621	PF7810621	调节叉杆	REGULATING LEVER	1
0622	PF7810622	弹簧板	SPRING	1
0623	BF1310161227	螺钉	SCREW	2
0624	PF781DB31	调节叉杆座	REGULATING LEVER BRACKET	1
0625	BF700S101	螺钉	SCREW	2
0626	PF7810626	调节杆轴	REGULATING LEVER SHAFT	1
0627	PF19000911	油线	OIL WICK	1
0628	PF7810628	轴承座	BEARING BRACKET	1
0629	PF7810629	止动橡皮	RUBBER	3
0630	PF7810638	螺钉	SCREW	2
0631	PF7810631	针摆复位轴	NEEDLE THROW REPOSITIONING SHAFT	1
0632	PF7811004	螺钉	SCREW	4
0634	/	油线	OIL WICK	2
0637	/	油线	OIL WICK	1
0638	PF7810638	螺钉	SCREW	2
0641	/	油线	OIL WICK	1
0642	PF7810642	弹簧	SPRING	1
0643	PF7810643	悬挂螺钉	SUSPENSION SCREW	2
0645	PF7810645	拉簧	SPRING	1
0646	PF7811573	螺母	NUT	1
0647	PF7810610	调节限位螺钉	REPOSITIONING LEVER STOPPER	1
0648	PF7810648	缝宽指示针	SEAM WIDTH INDICATOR	1
0649	BF1310161227	螺钉	SCREW	2
0650	BF700N03	螺母	NUT	3

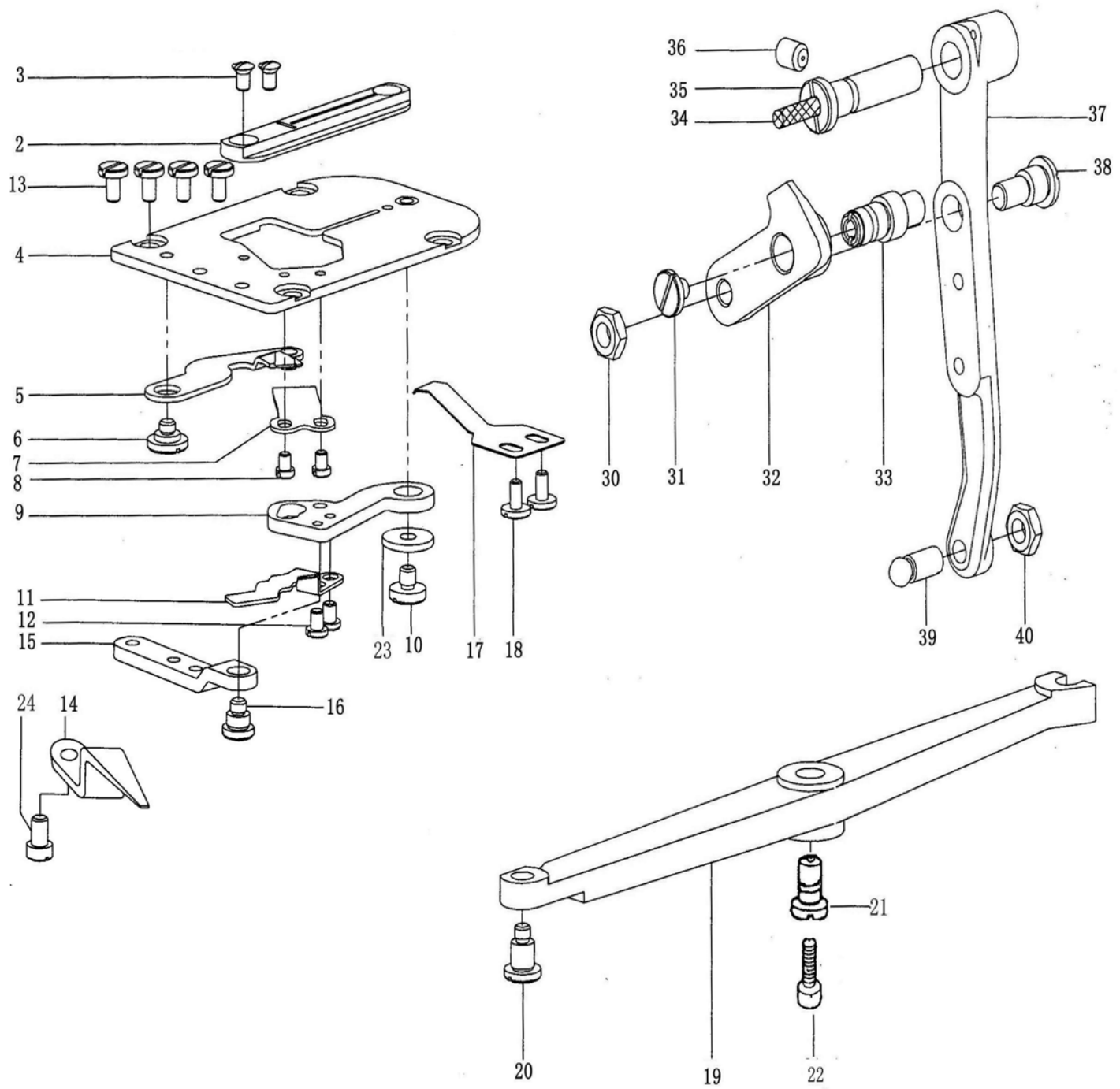
7.上线剪刀关系/NEEDLE THREAD TRIMMER COMPONENTS



特种机系列>LS781>上线切刀关系./ NEEDLE THREAD TRIMMER COMPONENTS

序号NO	品号CODE	名称	NAME	数量
0701	PF7810701	面线剪刀组件	NEEDLE THREAD TRIMMER ASM	1
0707	PF20520909	螺钉	SCREW	2
0708	PF7810239	螺钉	SCREW	1
0709	PF7810709	面线器轴导板	NEEDLE THREAD TRIMMER SHAFT GUIDE	1
0710	PF7810710	保持架组件	THREAD TRIMMER HOLDER	1
0711	PF90008129	螺钉	SCREW	2
0712	PF7810712	微调保持组件	THREAD TRIMMER HOLDER	1
0714	PF7810714	限位板	LIMITING PLATE	1
0715	PF20520909	螺钉	SCREW	1
0716	PF7810716	转距弹簧	DRIVING CAM SPRING	1
0717	PF7810717	铰链螺钉	HINGE SCREW	1
0718	PF7810718	铰链螺钉	HINGE SCREW	1
0719	PF7810719	传动凸轮安装板	DRIVING CA MINSTALLING PLATE	1
0720	PF7810720	铰链螺钉	HINGE SCREW	1
0721	PF7810721	传动凸轮板	DRIVING CAM	1
0722	PF68425E28	螺钉	SCREW	2
0723	PF7810965	开口销	SPRING PIN	1
0724	PF7810724	支架	BRACKE	1
0726	PF7810726	螺钉	SCREW	4
0728	PF7810728	万向接头	UNIVERSAL JOINT	1
0729	PF7810729	弹簧	SPRING	1
0730	PF7810730	面线切刀轴组件	NEEDLE THREAD TRIMMER SHAFT	1
0731	PF7810731	滚轮销	STUD	1
0732	PF7810732	滚子	CAM ROLL	1
0733	PF7810733	螺钉	SCREW	1
0734	PF7810734	弹簧	SPRING	1
0735	PF7810735	悬挂螺钉	SUSPENSION SCREW	1
0736	PF7810736	压脚臂锁	LATCH PRESSER ARM	1
0737	PF20520909	螺钉	SCREW	2
0738	PF7810738	垫片	SPACER	1
0739	PF7810739	锁架组件	LOCKING BRACKET LATCH	1
0740	PF7810813	螺钉	SCREW	2
0741	PF7810741	剪线轴顶块	THREAD TRIMMING SHAFT SEGMENT	1
0742	PF7810742	铰链螺钉	HINGE SCREW	1
0743	BF700N03	螺母	NUT	1
0744	PF7810744	螺母	NUT	1
0746	PF7810746	滚柱	ROLLER	1
0747	PF7810747	嵌件	STUD	1
0748	PF20520909	螺钉	SCREW	1
0750	PF1900A0704	螺钉	SCREW	2

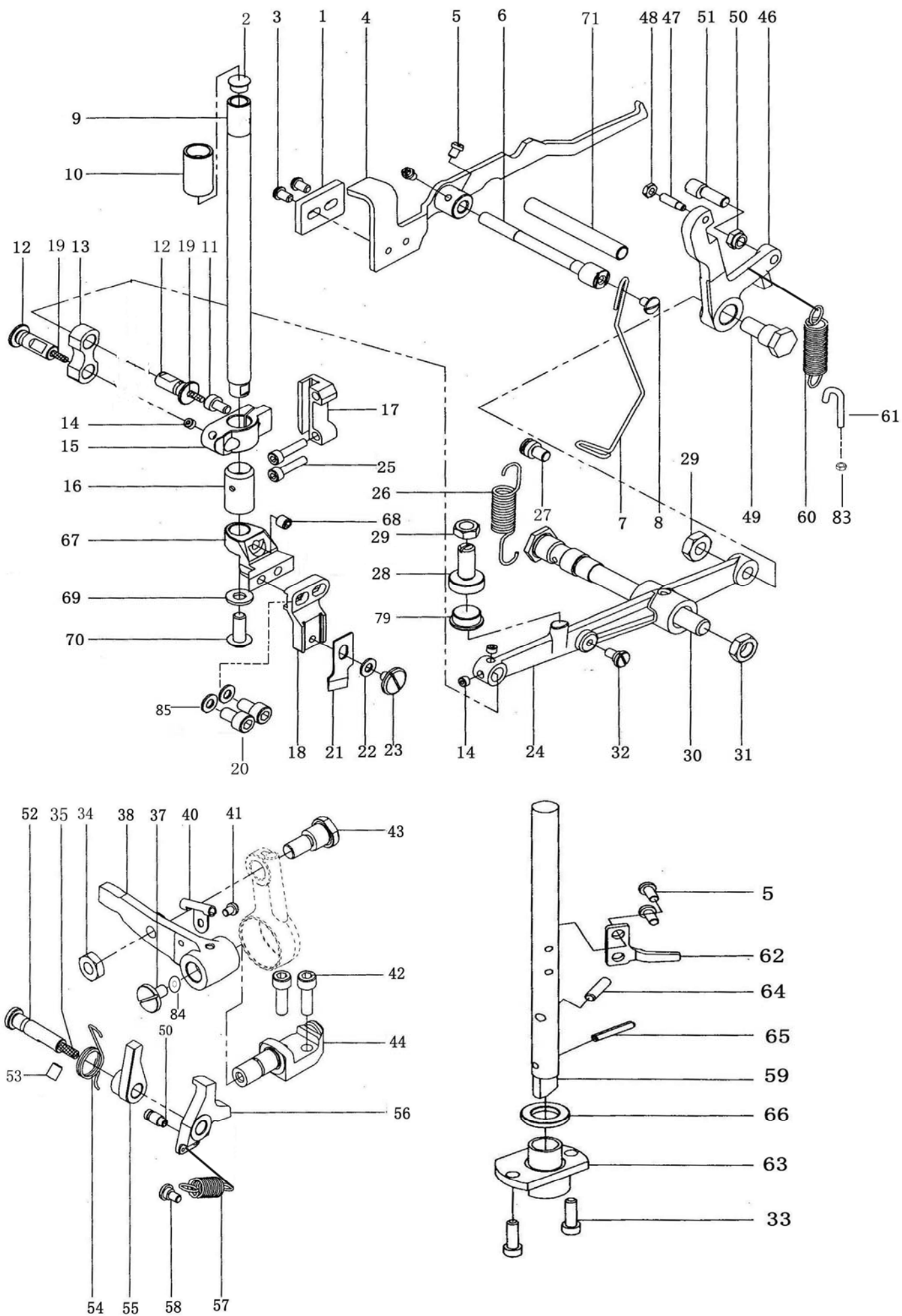
8. 下线剪刀关系/BOBBIN THREAD TRIMMER COMPONENTS



特种机系列>LS781>下线切刀关系/ BOBBIN THREAD TRIMMER COMPONENTS

序号NO	品号CODE	名称	NAME	数量
0804	PF7810804	针板座组件	THROAT PLATE BASE	1
0813	PF7810813	螺钉	SCREW	4
0814	PF7810814	压板	PRESSER PLATE	1
0815	PF7810815	剪底线连杆	BOBBIN TRREAD TRIMMER LINK	1
0816	PF7810816	铰链镙钉	HINGE SCREW	1
0817	PF7810817	底线导向板	BOBBIN THREAD GUIDE	1
0818	PF7810813	螺钉	SCREW	2
0819	PF7810819	剪底线传动杆	BOBBIN THREAD TRIMMER DRIVING LEVER	1
0820	PF7810820	铰链镙钉	HINGE SCREW	1
0821	PF7810821	套筒	SLEEVE	1
0822	PF7810822	螺钉	SCREW	1
0824	PF5550317	螺钉	SCREW	1
0830	PF7811573	螺母	NUT	1
0831	PF7810831	螺钉	SCREW	1
0832	PF7810832	凸轮连杆	CONNECTING LINK	1
0833	PF7810833	止动限位螺钉	STOP SCREW	1
0834	/	油线	OIL WICK	1
0835	PF7810835	铰链螺栓	HINGE STUD	1
0836	PF7811004	螺钉	SCREW	1
0837	PF7810837	底线剪刀驱动杆	BOBBIN THREAD TRIMMER DRIVING ARM	1
0838	PF7810838	铰链镙钉	HINGE SCREW	1
0839	PF7810839	球形螺钉	BALL SCREW	1
0840	PF7811573	螺母	NUT	1

9.刀棒关系/KNIFE BAR COMPONENTS

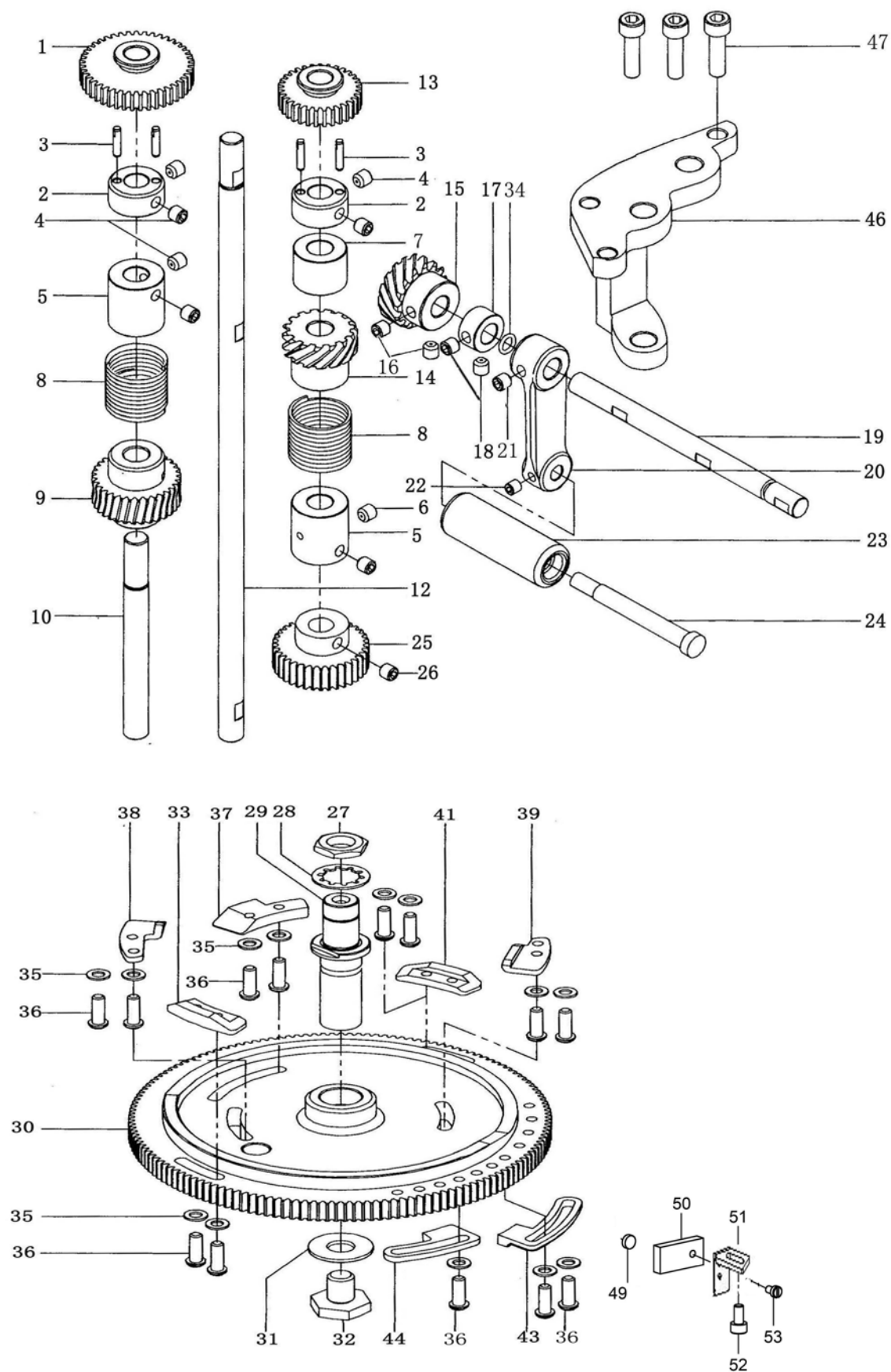


特种机系列>LS781>刀棒关系/ KNIFE BAR COMPONENTS

序号NO	品号CODE	名称	NAME	数量
0901	/	停刀杆架平衡块	KNIFE STOP LEVER BRACKET	1
0902	PF7810902	橡皮塞	RUBBER	1
0903	PF90008108	螺钉	SCREW	2
0904	PF7810904	停刀杆架组件	KNIFE STOP LEVER	1
0905	PF20520909	螺钉	SCREW	2
0906	PF7810906	停刀杆架铰链螺栓	KNIFE STOP LEVER HINGE STUD	1
0907	PF7810907	线检测钢丝	THREAD CHECK WIRE	1
0908	PF7810908	螺钉	SCREW	1
0909	PF7810909	刀杆	KNIFE BAR	1
0910	PF7810910	刀杆套筒上	KNIFE BAR BUSHUNG	1
0911	PF7810911	螺钉	SCREW	1
0912	PF7810912	连杆针	CONNECTING LINK PIN	1
0913	PF7810913	刀杆连杆	KNIFE BAR CONECTING LINK	1
0914	PF19000342	螺钉	SCREW	2
0915	PF7810915	刀杆定位架	KNIFE BAR POSITION BRACKET	1
0916	PF7810916	刀杆套筒下	KNIFE BAR BUSHUNG	1
0917	PF7810917	刀杆导引	KNIFE BAR BUSHING	1
0918	PF7810918	刀固定架	KNIFE HOLDER	1
0919	/	油线	OIL WICK	1
0920	PF7810920	螺钉	SCREW	2
0921	PF7810921	刀片	KNIFE 1/2	1
0922	PF7810749	垫圈	WASHER	1
0923	PF7810923	螺钉	SCREW	1
0924	PF7810924	刀杆传动杆	KNIFE BAR POSITION BRACKET	1
0925	BF8004529	螺钉	SCREW	2
0926	PF7810926	拉簧	SPRING	1
0927	PF7810927	铰链镙钉	HINGE SCREW	1
0928	PF7810928	螺钉	SCREW	1
0929	PF7810973	螺母	NUT	1
0930	PF781DB52	刀杆传动杆轴	KNIFE BAR DRIVING CRANK NUT	1
0931	PF7810931	螺母	NUT	1
0932	PF7810932	铰链镙钉	HINGE SCREW	1
0933	BF320264524	螺钉	SCREW	2
0934	PF7810934	螺母	NUT	1
0935	PF9820N87	油线	OIL WICK	1
0936	BF700W14	垫圈	WASHER	1
0937	PF7810937	螺钉	SCREW	1
0938	PF7810938	刀杆传动杆曲柄	KNIFE BAR DRIVING CRANK	1
0939	/	油线	OIL WICK	1
0940	PF78105300	油线支架	OILWICK HOLDER	1
0941	PF68425B27	螺钉	SCREW	1
0942	BF8004534	螺钉	SCREW	2
0943	PF7810949	铰链镙钉	HINGE SCREW	1
0944	PF7810944	刀杆传动曲柄轴	KNIFE BAR DRIVING CRANK SHAFT	1
0945	PF7810945	反冲板		
0946	PF7810946	刀杆传动杆	KNIFE BAR DRIVING LEVER BELL CRANK	1
0947	PF7810947	螺钉	SCREW	1

0948	BF700N03	螺母	NUT	1
0949	PF7810949	铰链螺钉	HINGE SCREW	1
0950	PF7810950	螺母	NUT	1
0951	PF7810951	偏心销	PIN	1
0952	PF7810952	铰链螺栓	HINGE STUD	1
0953	PF7810316	螺钉	SCREW	1
0954	PF7810954	扭簧	TENION SPRING	1
0955	PF7810955	棘轮爪(B)	RATCHET PAWL(B)	1
0956	PF7810956	棘轮爪(A)	RATCHET PAWL(A)	1
0957	PF7810957	拉簧	TENION SPRING	1
0958	PF7810958	铰链螺栓	HINGE STUD	1
0959	PF7810959	传动杆	DRIVING ROD	1
0960	PF7810960	拉簧	TENION SPRING	1
0961	PF7810961	悬挂螺钉	SUAPENSION SCREW	1
0962	PF7810962	指形板	FINGER	1
0963	PF7810963	传动杆定位架	DRIVING ROD POSITION BRACKET	1
0964	PF7810964	销4×18	POSITIONING PIN	1
0965	PF7810965	销3×18	SPRING PIN	1
0966	PF7810966	止推垫圈	THRUST WASHER	1
0967	PF7810967	刀座固定架	KNIFE HOLDER POSITION BRACKET	1
0968	PF7811004	螺钉	SCREW	1
0970	PF7810970	螺钉	SCREW	1
0971	PF7810971	轴套	BUSHING	1
0973	PF7810973	螺钉	SCREW	1
0975	PF7810975	拉簧	TENION SPRING	1
0979	PF7810979	橡皮塞	RUBBER PLUG	1
0983	PF7811464	螺母	NUT	1

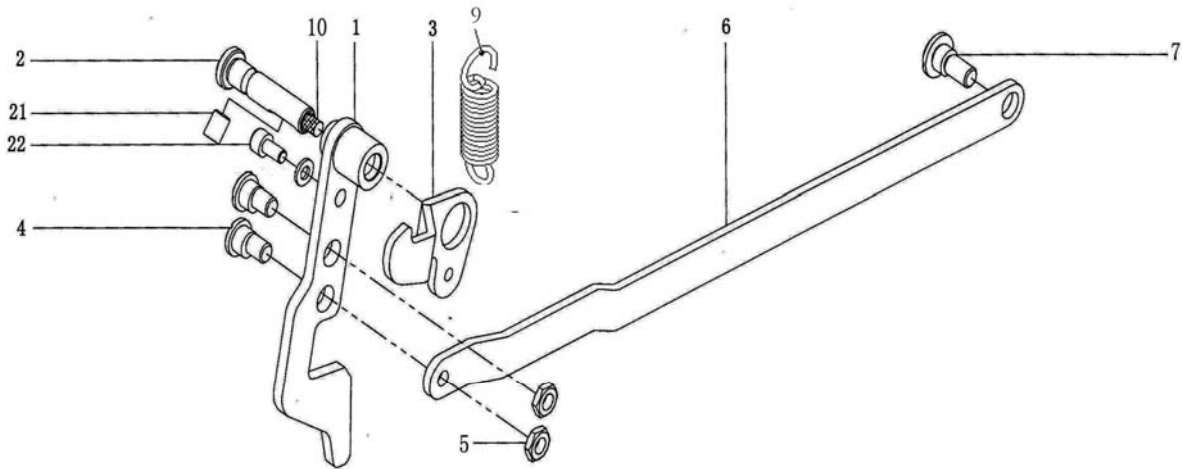
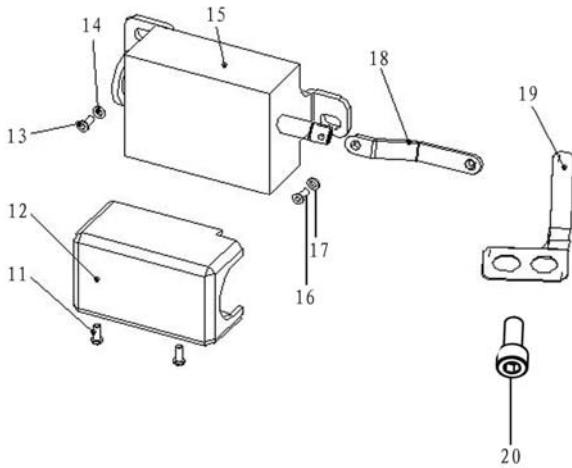
10.送布凸轮关系/FEED CAM & TRIPPING SEGMENT COMPONENTS



特种机系列>LS781>送布凸轮关系/FEED CAM & TRIPING SEGMENT COMPONENTS

序号NO	品号CODE	名称	NAME	数量
1001	PF78122010	直齿轮	SPUR GEAR	1
1002	PF7811002	正齿轮轴套	SPUR GEAR BUSHING	1
1004	PF7811004	螺钉	SCREW	6
1005	PF7811005	离合环	CLUTCH COLLAR	1
1006	PF7811004	螺钉	SCREW	2
1007	PF7811007	固定套管	POSITION BUSHING	1
1008	PF7811008	离合器弹簧	CLUTCH SPRING	2
1009	PF7811009	传动蜗轮	FEED CAM DRIVING WORM WHEEL	1
1010	PF7811010	传动蜗轮轴	FEED CAM DRIVING WORM WHEEL SHAFT	1
1012	PF7811012	送布凸轮传动蜗轮轴	FEED CAM DRIVING SHAFT	1
1013	PF78122010	直齿轮	SPUR GEAR	1
1014	PF7811014	手摇曲柄左齿轮	HANDLE CRANK BEVEL GEAR LEFT	1
1015	PF7811015	手摇曲柄右齿轮	HANDLE CRANK BEVEL GEAR RIGHT	1
1016	PF1900A0704	螺钉	SCREW	2
1017	PF7811017	挡圈	THRUST COLLAR	1
1018	PF7811004	螺钉	SCREW	2
1019	PF7811019	手摇曲柄轴	HANDLE CRANK SHAFT	1
1020	PF7811020	手摇曲柄	HANDLE CRANK	1
1021	PF7811004	螺钉	SCREW	1
1022	BF700S043	螺钉	SCREW	1
1023	PF7811023	手柄	HANDLE SHAFT	1
1024	PF7811024	手柄轴	HANDLE SHAFT	1
1025	PF7811025	送布凸轮传动齿轮	FEED CAM DRIVING GEAR	2
1026	PF90008129	螺钉	SCREW	2
1027	PF7811027	螺母	NUT	1
1028	PF7811028	止推垫片	THRUST WASHER	1
1029	PF7811029	送布凸轮轴	FEED CAM SHAFT	1
1030	PF781DB34	送布凸轮	FEED CAM	1
1031	PF7811031	垫片	WASHER	1
1032	PF7811032	螺钉	SCREW	1
1034	PF7811034	O型圈	RUBBER RING	1
1035	PF7811035	垫片	WASHER	13
1036	PF7811036	螺钉	SCREW	11
1043	PF781DB33	低速块	LOW SPEED CAM	1
1044	PF781DB3301	止动块	STOPPER CAM	1
1046	PF7811046	齿轮定位架	GEAR POSITION BRACKET	1
1047	BF8004510	螺钉	SCREW	3
1049	/	磁铁	MAGNET	2
1051	PF781DB28	传感器安装板	SENSOR FITTING PLATE	1
1052	PF7810813	螺钉	SCREW	2
1053	PF1310E22	传感器安装螺钉	SCREW	1

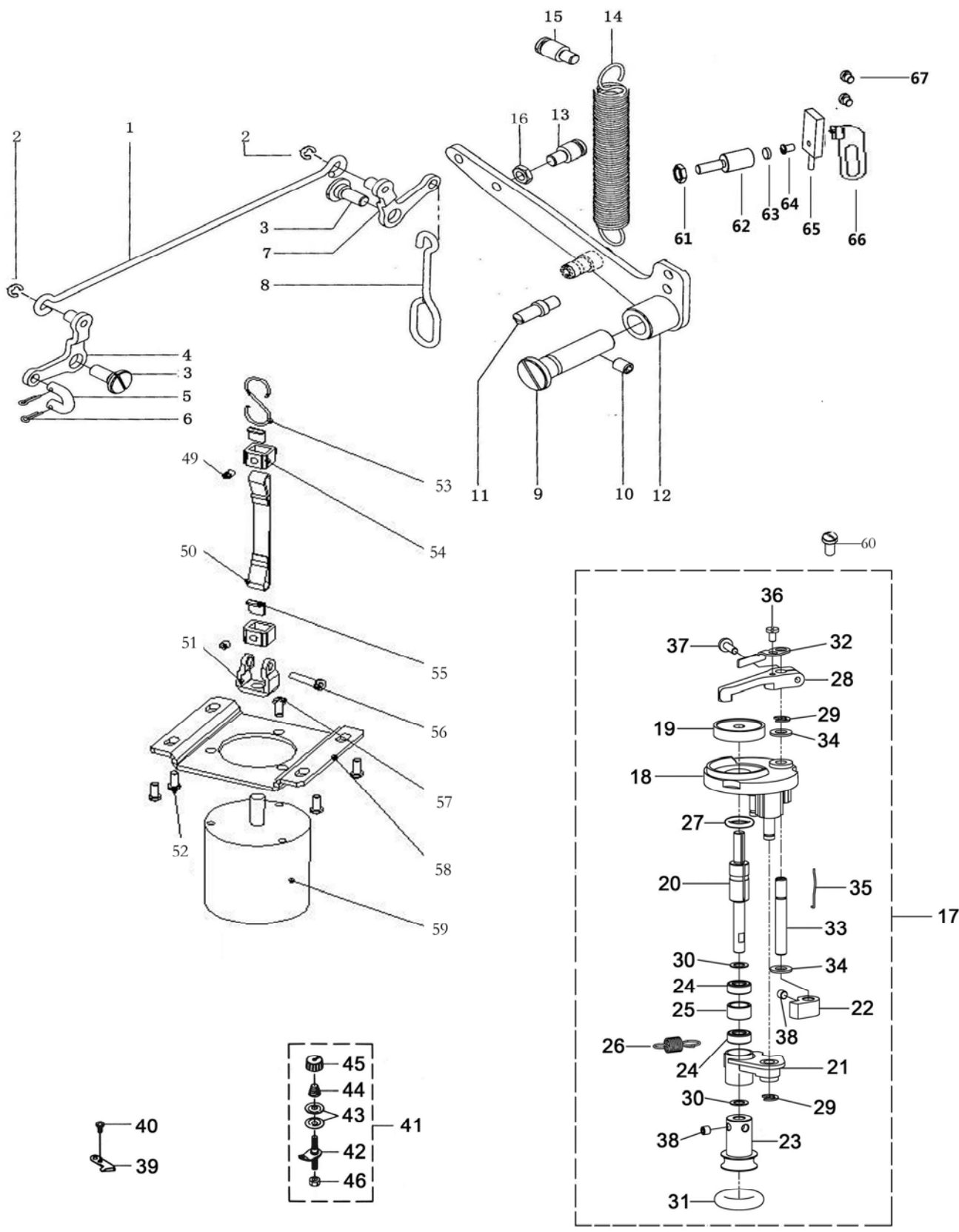
12.安全保护关系/SAFE PROTECTION COMPONENTS



特种机系列>LS781>手动停止关系/ TRIPPING LEVER COMPONENTS

序号NO	品号CODE	名称	NAME	数量
1201	PF7811201	起动杆组件	STARTING LINK	1
1202	PF7810835	铰链螺栓	HINGE STUD	1
1203	/	安全底座	SAFETY BASE	1
1204	PF7811204	铰链螺栓	HINGE STUD	2
1205	PF7811573	螺母	NUT	2
1207	PF7810821	铰链螺栓	HINGE STUD	1
1209	PF781DB70	启动复位簧		1
1210	PF9820N87	油线	OIL WICK	1
1211	PF17900108	螺钉	SCREW	2
1212	PF781DB58	电磁铁罩壳		1
1213	PF1790S0716	螺钉	SCREW	1
1214	/	垫片	WASHER	1
1215	PF781DB32	电磁铁(华盛)		1
1216	PF1790S0716	螺钉	SCREW	1
1217	/	垫片	WASHER	1
1218	PF781DB66	电磁铁连接板		1
1219	PF781DB67	启动组件限位板		1
1220	PF1790S0716	螺钉	SCREW	1
1221	PF1900A0704	螺钉	SCREW	1
1222	PF7811222	螺钉	SCREW	1
1225	PF7811225	垫片		4

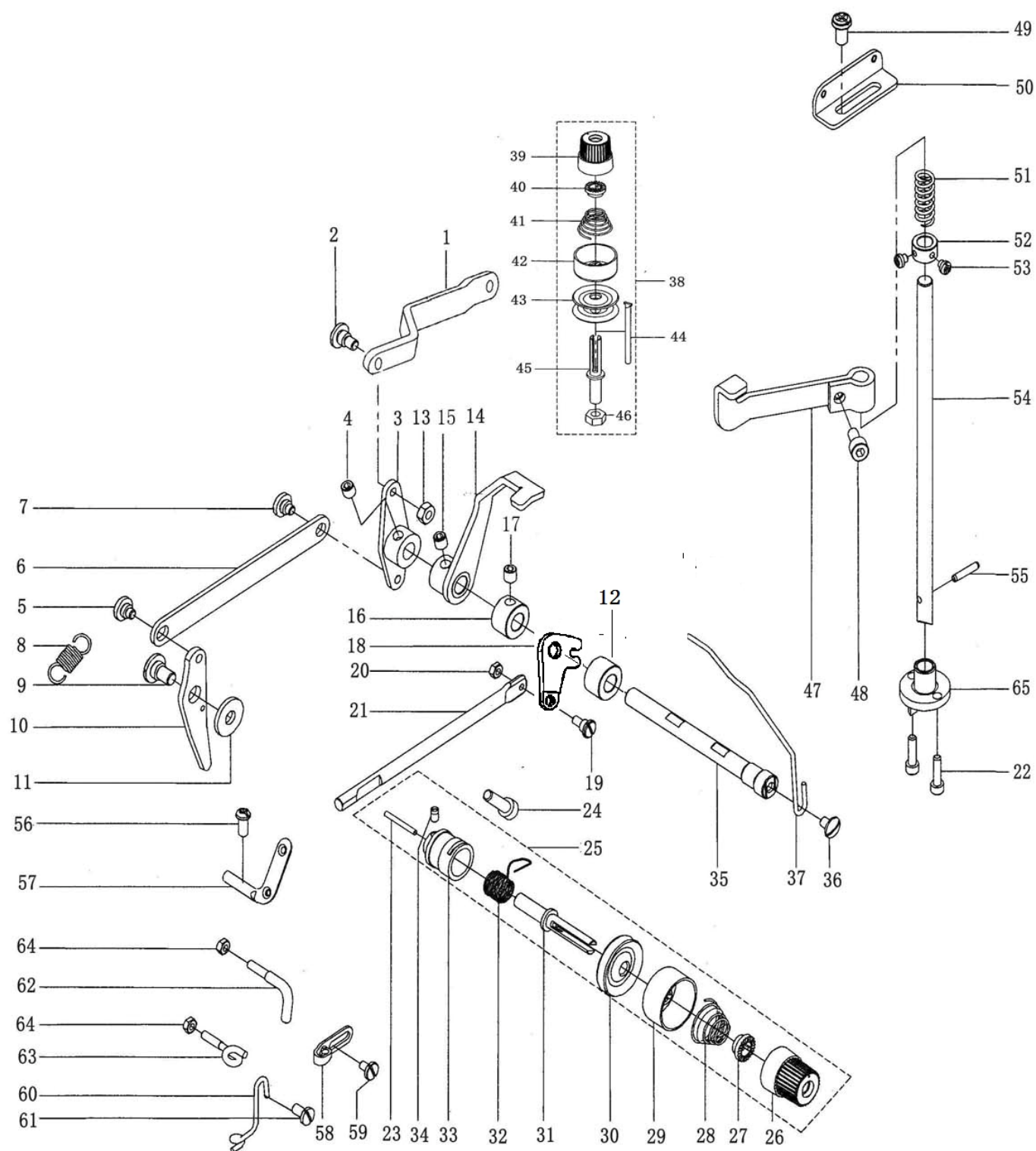
13.压脚提升架、绕线器组件/LIFTING LEVER & BOBBIN WINDER COMPONENTS



特种机系列>LS781>压脚提升架、绕线器组件
LIFTING LEVER & BOBBIN WINDER COMPONENTS

序号NO	品号CODE	名称	NAME	数量
1301	PF7811301	压棒提升拉杆	PRESSER BAR LIFTING ROD LONG	1
1302	/	卡簧	E-RING	2
1303	PF7811303	铰链螺钉	HINGE SCREW	2
1304	PF7811304	前杠杆板	LEVER FRONT	1
1305	PF7811305	链环	LINK	1
1306	PF7811306	开口销2×11	SPLIT PIN	2
1307	PF7811307	后杠杆板	LEVER REAR	1
1308	PF7811308	压棒提升拉杆	PRESSER BAR LIFTING ROD	1
1309	PF7811309	铰链销	TRIPPING LEVER HINGE PIN	1
1310	PF7811004	螺钉	SCREW	1
1311	PF7811311	提升杆限位螺钉	LIFTING LEVER STOPPER	1
1312	PF7811312	压棒提升杆组件	PRESSER BAR LIFTING LEVER	1
1313	PF7811313	悬挂螺钉	SUPENSION SCREW	1
1314	PF7811314	拉簧	PRESSER FOOT LIFTING SPRING	1
1315	PF7811101	悬挂螺钉	SUSPENSION SCREW	1
1316	PF7811573	螺母	NUT	1
1317	PF781DB07	绕线器		1
1339	PF90000132	绕行切刀		1
1340	PF1310C248	螺钉		2
1341	PF19000130	夹线器		1
1351	PF781DB42			1
1353	PF7811308			1
1354	PF781DB41			1
1355	PF781DB43			2
1356	/	螺钉		1
1357	/	螺钉		1
1358	PF781DB29			1
1359	PF781DB40			1
1360	PF90000131			3
1361	/	螺母		1
1362	PF781DB27			1
1363	/	磁铁		1
1364	/	螺钉		1
1366	PF781DB68	按装座		1
1367	/	螺钉		2

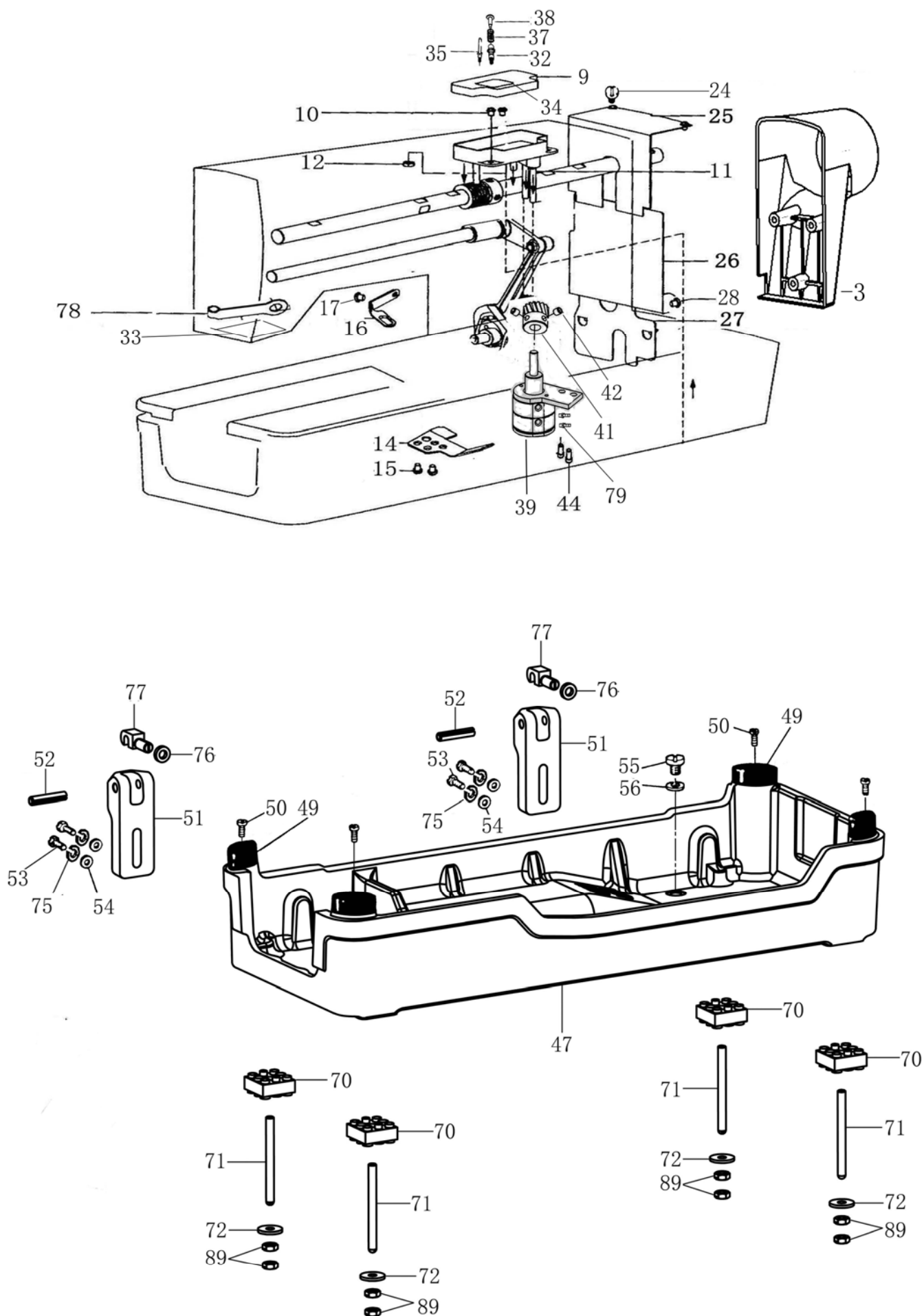
14. 夹线器关系 / THREAD TENSION COMPONENTS



特种机系列>LS781>夹线器关系/THREAD TENSION COMPONENTS

序号NO	品号CODE	名称	NAME	数量
1401	PF7811401	松线连杆	TENSION RELEASE LINK	1
1402	PF7811402	铰链镙钉	HINGE SCREW	1
1403	PF7811403	松线杆	TENSION RELEASE LEVER	1
1404	PF7810255	螺钉	SCREW	1
1405	PF7811405	铰链镙钉	HINGE SCREW	1
1406	PF7811406	连杆板	BLOCKING LINK	1
1407	PF7811405	铰链镙钉	HINGE SCREW	1
1408	PF7811408	弹簧	BLOCKING ARM SPRING	1
1409	PF7811303	铰链镙钉	HINGE SCREW	1
1410	PF7811410	杠杆板	BLOCKING ARM	1
1411	PF7811411	垫圈	WASHER	1
1412	PF781141601	挡圈	THRUST COLLAR	1
1413	PF38000512	螺母	NUT	1
1414	PF7811414	松线杆组件	TENSION RELEASE LEVER	1
1415	PF7810911	螺钉	SCREW	1
1416	PF55500516	挡圈	THRUST COLLAR	1
1417	PF6150145	螺钉	SCREW	1
1421	PF7811421	松线杆	TENSION RELEASE ROD	1
1422	BF320264524	螺钉	SCREW	2
1424	BF310164514	螺钉	SCREW	1
1425	PF7811425	夹线器2号组件	TENSION CONTROLLER NO2 ASM	1
1435	PF7811435	松线杆轴		1
1436	PF7810908	螺钉	SCREW	1
1437	PF7811437	拉线钢丝	THREAD PULLING WIRE	1
1438	PF7811438	1号夹线器组件	TENSION CONTROLLER NO 1 ASM	1
1447	PF7811447	松线臂	TENSION RELEASE ARM	1
1448	PF7811448	螺钉	SCREW	1
1449	PF7810239	螺钉	SCREW	1
1450	PF7811450	导线板	THREAD GUIDE PLATE	1
1451	PF7811451	弹簧	SPRING	1
1452	PF7811208	挡圈	THRUST COLLAR	1
1453	PF7811453	螺钉	SCREW	2
1454	PF7811454	松线柱	TENSION RELEASE ROD	1
1455	PF7810965	销3×18	SPRING PIN	1
1456	PF68425H33	螺钉	SCREW	1
1457	PF7811457	二眼线钩	THREAD EYELET	1
1458	PF7811458	右线钩	FRAME THREAD GUIDE	1
1459	PF5550317	螺钉	SCREW	1
1460	PF7811460	针杆过线钩	NEEDLE BAR THREAD GUIDE	1
1461	PF5550317	螺钉	SCREW	1
1462	PF7811462	第二紧线钩	TENSION THREAD GUIDE	1
1463	PF7811463	挑线过线钩	TAKE-UP THREAD GUIDE	1
1464	PF7811464	螺母	NUT	2
1465	PF7811465	定位架	POSITION BRACKET	1

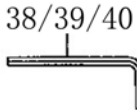
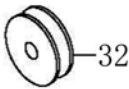
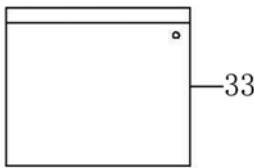
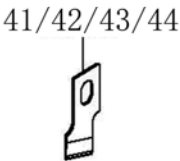
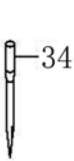
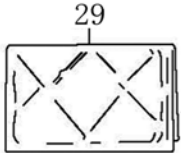
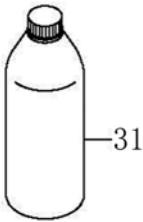
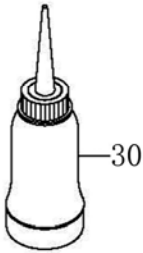
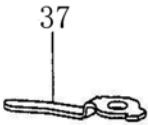
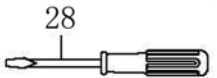
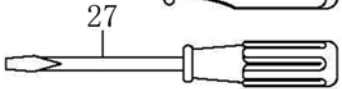
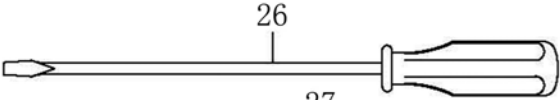
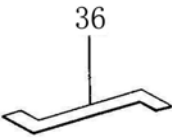
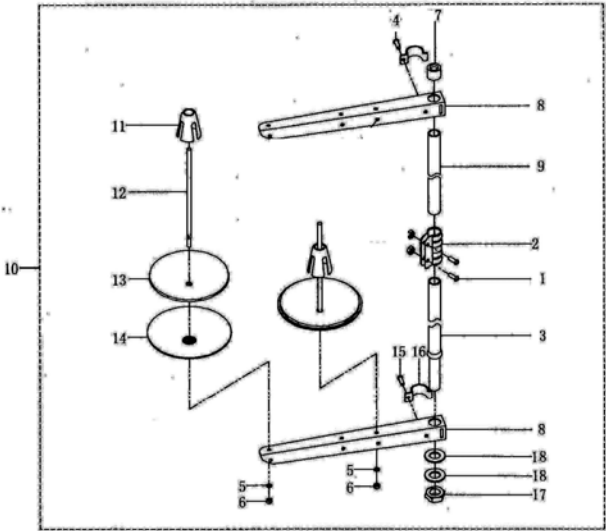
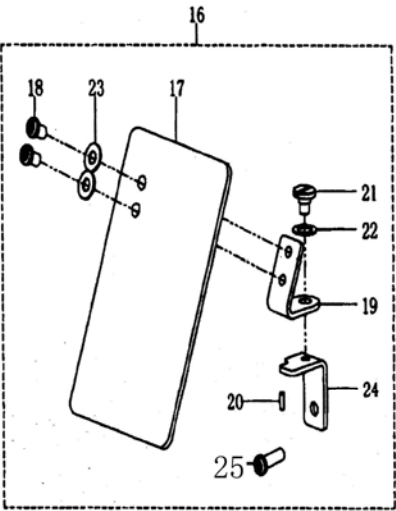
15. 给油装置关系 / LUBRICATION MECHANISM COMPONENTS



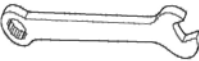
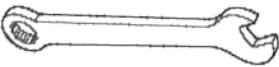
特种机系列>LS781>给油装置关系/LUBRICATION MECHANISM COMPONENTS

序号NO	品号CODE	名称	NAME	数量
1503	PF7811503	后罩壳		1
1509	PF7811509	油毡	OIL FELT	1
1510	PF68425E28	螺钉	SCREW	2
1511	PF7811511	盛油架	OIL RECEIVER	1
1512	PF320260520	螺母	NUT	1
1514	PF7811514	油管固定板	PIPE RETAINER	1
1515	PF68425E28	螺钉	SCREW	2
1516	PF7811516	油管导架	OIL WICK HOLDER	1
1517	PF7810417	螺钉	SCREW	
1519	/	油管	OIL TUBE	1
1524	PF5550317	螺钉	SCREW	2
1525	PF7811525	油罩	OIL SHIELE	1
1526	PF7811526	油罩	OIL SHIELE	1
1527	PF7811527	油罩	OIL SHIELE	1
1528	PF7810417	螺钉	SCREW	2
1532	PF7811532			2
1533	PF7811533	头部回油毡(薄)		1
1534	PF7811534	油量调节块		1
1535	PF7811535	油嘴		1
1536	PF7811536	油管		1
1537	PF7811537	油量调节弹簧		1
1538	PF7811538	齿轮泵		1
1539	PF7811539			1
1542	BF700S043	螺钉	SCREW	2
1547	PF7811547	油盘	OIL RESERVOIR	1
1548	PF7811548	螺钉	SCREW	2
1549	PF7811549	橡胶缓冲垫	RUBBER CUSHION	1
1550	PF7810110	螺钉	SCREW	4
1551	PF7811551	铰链座	HINGE HOLDER	2
1552	PF7810965	销P6×28	PIN	2
1553	/	螺钉	SCREW	4
1554	/	垫圈	WASHER	4
1555	PF7811555	螺钉	SCREW	1
1556	PF7811556	给油帽衬垫	OILDRAIN CAP GASKET	1
1570	PF7811570	油盘缓冲垫	MACHINE BASE FELTPAD	4
1571	PF7811571	油盘螺栓	MACHINE BASE SCREW STUD	4
1572	PF7811572	垫圈	WASHER	4
1573	PF7811573	螺母	NUT	4
1577	PF7811577	连接销	CONNECTION STUD	4
1578	PF7810512	油管夹	OIL WICK HOLDER	1
1579	PF7811579	油嘴		2
1581	PF7811581	垫圈		2
1583	PF7811583	油线夹		1
1589	PF7811589	螺钉	SCREW	4

19 . 附件/ACCESSORIE COMPONENTS



45 46 47 48



特种机系列>LS781>特别定货零件/SPECIAL ORDER PARTS

序号NO	品号CODE	名称	NAME	数量
1916	/	安全板组件	SAFATY PLATE ASM	1
1917	PF1900150102	安全板	SAFATY PLATE	1
1919	PF1900150103	安全板座	SAFETY PLATE INSTALLING PLATE	1
1921	PF7811921	铰链螺钉	HINGE SCREW D=6 H=4	1
1924	PF7811924	安全板调节座	SAFETY PLATE ADJUSTING BASE	1
1926	PF68425Z104	大起子		1
1927	PF68425Z103	中起子		1
1928	PF7811928	小起子		1
1930	PF61501105	小油壶		1
1932	PF7810310	梭子	BOBBIN	1
1935	/	切刀	KNIFE	1
1936	PF7811936	切刀	KNIFE	1
1937	PF7811937	旋梭档油组件	HOOK OIL SHIELD ASM	1
1941	PF7811932	螺钉	SCREW 9/64-40 L=6	2
1942	PF7811935	档油铰链板	HOOK OIL SHIELD HINGE	1
1943	PF7810921	铰链销	HINGE PIN	1
1944	PF78122308	螺钉	SCREW 11/64-40 L=5	2
1949	PF7810949	木螺钉	OWWD SCREW D=4.5 L=20	2