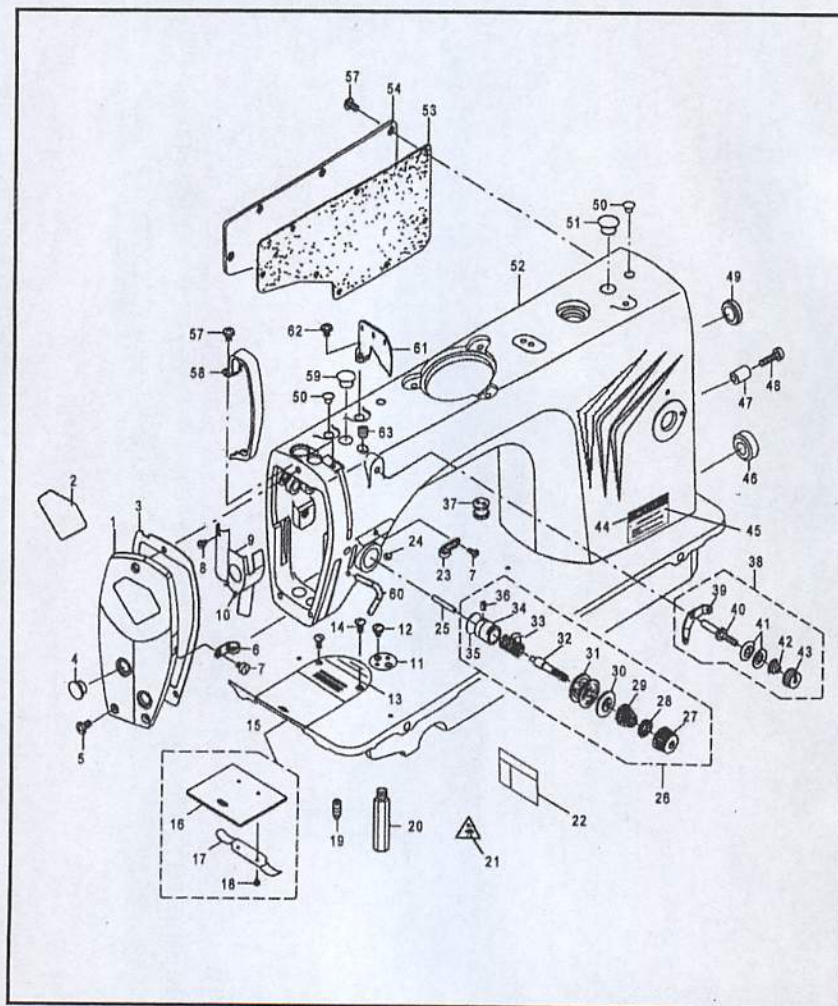


SS-9928HR-D4-M-J4

零件手册

PARTS BOOK

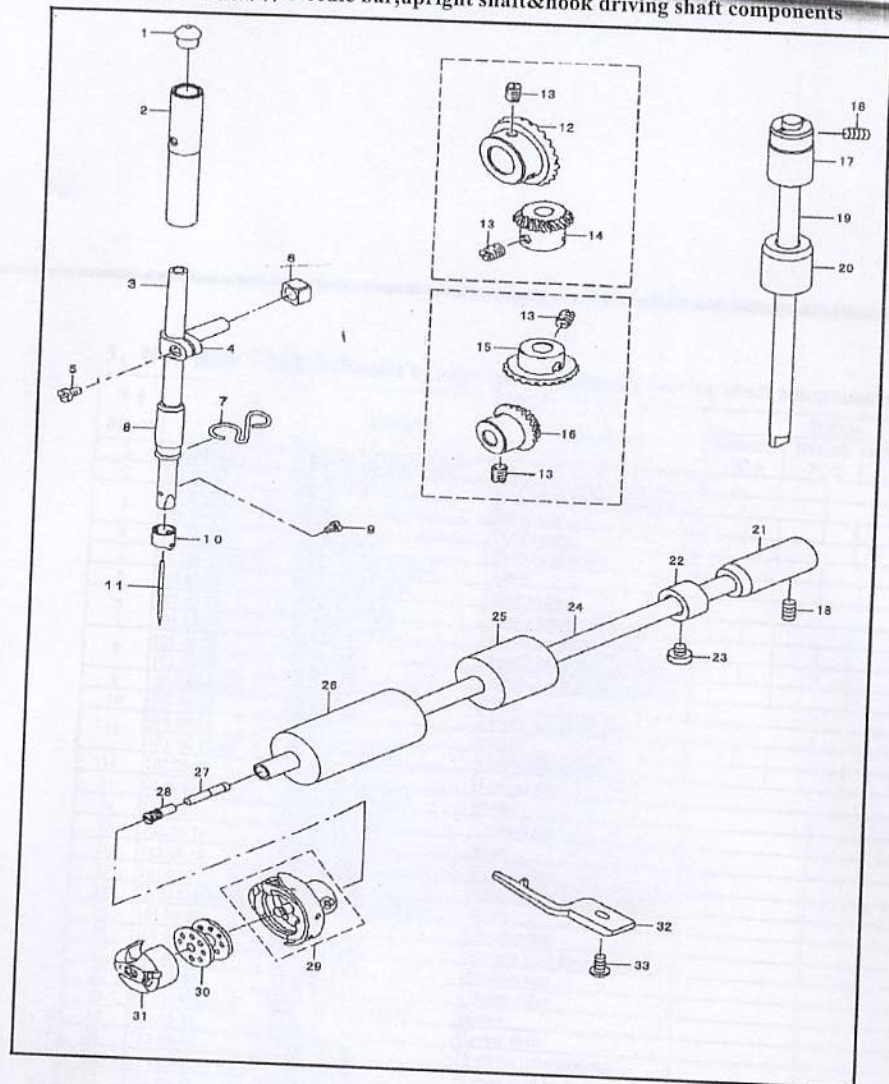
1、机壳部件/Machine frame&miscellaneous cover components

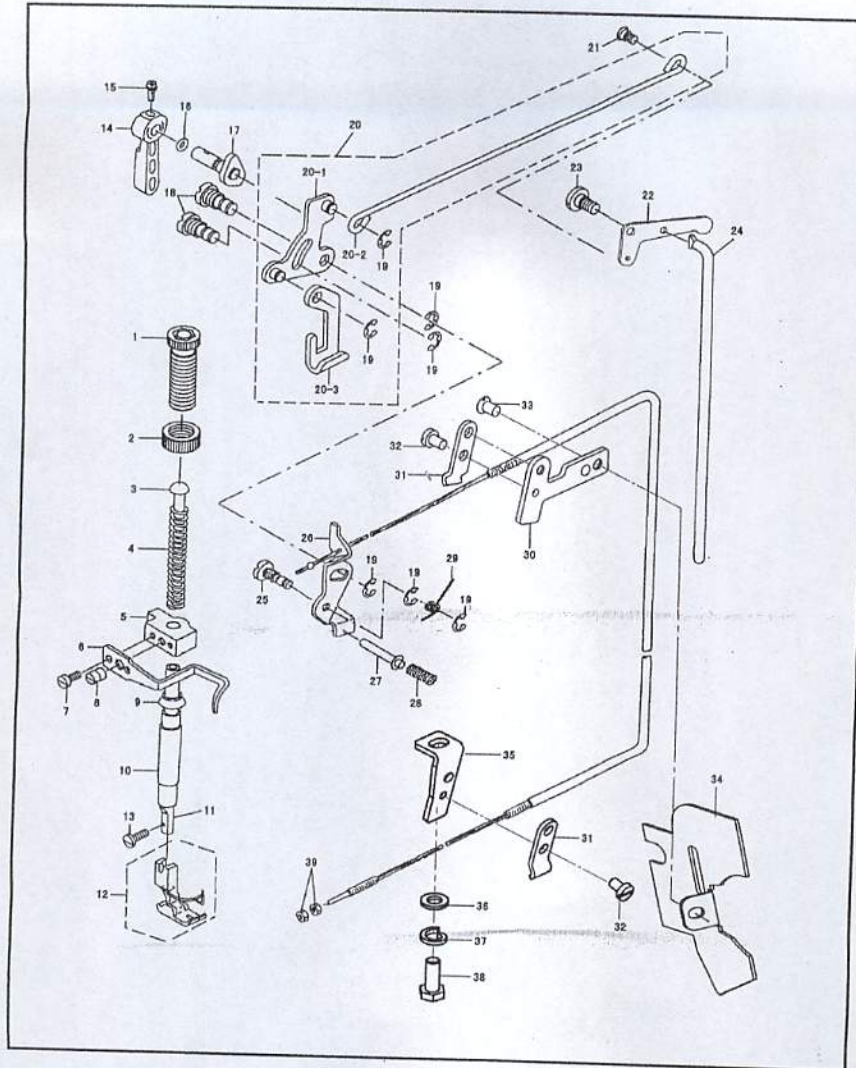


Machine frame&miscellaneous cover components

序号 Ref.No	图号 Part. No	零件名称	Name of parts	数量Qty		
				H8800EF -7C-5	H8800E -7C-5	H8800EH -7C-5
1	126.01-04	面板	Plate		1	
2	H0-001	面板钻石形贴	Plate stick		1	
3	126.01-05	面板垫	Plate agsket		1	
4	22-12404016	面板孔塞 $\phi 12.4 \times 4 \times \phi 16$	Rubber plug		2	
5	02-412281223-1	螺钉 SM3/16x28x12	Screw		3	
6	101.01-32	左线钩	Arm thread guide Left		1	
7	02-611400621-1	螺钉 SM11/64x40x6	Screw		2	
8	02-608440421-1	螺钉 SM1/8x44x4	Screw		1	
9	102.01-04-01	面板防油板	Anti-oil plate		1	
10	101.01-04-02	面板防油板油线	Oil wick		1	
11	102.01-61	卷边器座	Ruler stopper		1	
12	02-911400621-1	螺钉 SM11/64x40x6	Screw		2	
13	110.01-44	针板	Throat plate		1	
	110.01-44-014	针板	Throat plate	1		
	116.01-45A	针板	Throat plate			1
	02-211400823-1	针板螺钉 SM11/64x40x8	Screw		2	
15	101.01-46	推板组件	Slide plate asm.		1	
16	101.01-46-01	推板	Slide plate		(1)	
17	101.01-46-02	推板簧	Bed slide spring		(1)	
18	02-606560221-3	螺钉 SM3/32x56x2	Screw		(2)	
19	02-808440624-1	螺钉 SM1/8x44x6	Screw		1	
20	101.01-37	底板支柱	Bed screw stud		4	
21	201.02-10	安全指示牌	Safety lable		1	
22	101.01-13	安全指示牌	Safety lable		1	
23	101.01-25	右线钩	Arm thread guide Right		1	
24	02-815281211-1	螺钉 SM15/64x28x12	Screw		1	
25	101.01-27-10	松线钉	Tension releasing		1	
26	101.01-27	夹线器组件	Thread tension asm.	1	1	
	116.01-27	夹线器组件	Thread tension asm.			1
27	101.01-27-01	夹线螺母	Tension nut		(1)	
28	101.01-27-02	夹线制动板	Rotating stopper		(1)	
29	101.01-27-03	夹线簧	Tension spring	(1)	(1)	
	114.09-01-01	夹线簧	Tension spring			(1)
30	101.01-27-04	松线板	Thread tension disk presser		(1)	
31	101.01-27-05	夹线板	Thread tension disk		(2)	
32	101.01-27-06	夹线螺钉	Tension post		(1)	
33	101.01-27-07	挑线簧	Take-up spring	(1)	(1)	
	116.01-27-07	挑线簧	Take-up spring			(1)
34	101.01-27-09	挑线簧调节座	Tension post socket		(1)	
35	12-137160	O型圈 $\phi 13.7 \times \phi 1.6$	Rubber ring		(1)	
36	02-909400421-1	螺钉 SM9/64x40x4	Screw		(1)	
37	101.01-20A	导线过线套	Rubber plug		1	
38	110.01-21	调线夹线器组件	Thread tension asm.		1	
39	110.01-21-01G	调线夹线螺钉	Thread tension post		(1)	
40	110.01-23G	调线过线板	Thread tension guide		(1)	
41	101.01-21-03	小夹线板	Thread tension disk		(2)	
42	101.01-21-04	小夹线簧	Thread tension spring		(1)	
43	101.01-21-05	小夹线螺母	Thread tension nut		(1)	
44	H0-004	综合型号牌	Model plate		1	
45	17-3200500-5	型号牌铆钉	Pole		2	
46	22-20611000	下轴盲孔塞 $\phi 20.6 \times 11$	Rubber plug		1	
47	102.01-18	倒送料扳手定位套	Reverse feed lever stopper		1	
48	02-512321821-1	螺钉 SM3/16x32x18	Screw		1	
49	22-20006000	密封塞	Rubber plug		1	
50	22-08506011	孔塞 $\phi 8.5 \times \phi 10.5$	Rubber plug		2	
51	22-20809024	橡皮塞 $\phi 20.8 \times 9 \times \phi 23.5$	Rubber plug		1	
52	126.01-01	机壳组件	Machine cover		1	
53	126.01-03	后窗板密封垫	Gasket		1	
54	126.01-02	后窗板	Side plate		1	
57	02-412280923-1	螺钉 SM3/16x28x9	Screw		13	
58	101.01-23G	挑线杆防护罩	Thread take-up lever cover		1	
59	22-12507017	孔塞 $\phi 12.5 \times 7 \times \phi 17$	Rubber plug		1	
60	421.12-29	缓线调节钩	Presser bar thread guide	1	1	
61	110.01-07	面线过线板	Spool pin		1	
62	02-412280623-1	螺钉 SM3/16x28x6	Screw		1	
63	01-805000814-1	螺钉 M5x8	Screw		1	

3、针杆·竖轴·下轴部件/Needle bar, upright shaft & hook driving shaft components

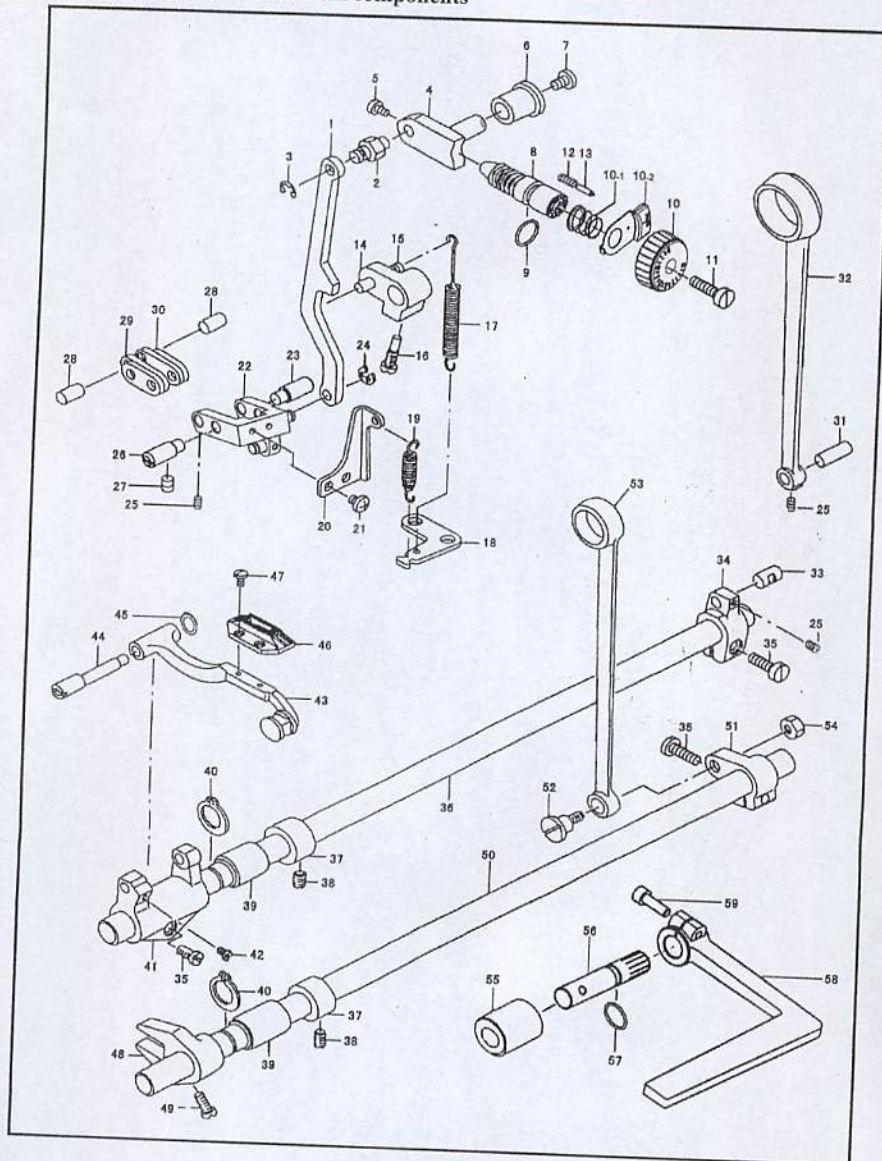




4、压杆部件/Hand lifter components

序号 Ref. No	图号 Part. No	零件名称	Name of parts	数量Qty		
				H8800EF -7C-5	H8800E -7C-5	H8800EH -7C-5
1	101.04-32	调压螺钉	Presser spring regulator		1	
2	101.04-31	调压螺母	Presser adjusting screw nut		1	
3	101.04-40	调压导杆	Presser guide bar		1	
4	101.04-33	调压簧	Presser adjusting spring	1	1	1
5	101.04-34	压杆导架	Presser bar guide bracket			1
6	102.04-36	缓线调节钩	Presser bar thread guide		1	
7	02-509400721-1	螺钉 SM9/64x40x7	Screw	1		
8	02-816400811-1	螺钉 SM1/4x40x8	Screw	2		
9	101.04-41	防油伞	Rubber		1	
10	101.04-05	压杆轴套	Presser bar bushing		1	
11	101.04-35	压杆	Presser bar		1	
12	101.04-09	活压脚组件	Presser foot asm.		1	
12	116.04-10	活压脚组件	Presser foot asm.	1	1	
13	02-509401021-1	螺钉 SM9/64x40x11	Screw			1
14	101.04-01	压脚扳手	Hand lifter		1	
15	19-409401023-1	螺钉 SM9/64x40x10	Screw		1	
16	12-038180	O 型圈 $\phi 3.8 \times 1.8$	Rubber ring		1	
17	101.04-04	压脚扳手凸轮组件	Hand lifter cam asm.		1	
18	102.04-07	前杠杆螺纹销	Link shaft		2	
19	06-0500611-1	开口挡圈 $\phi 5 \times 11 \times 0.6$	E-ring		7	
20	101.04-39	前杠杆组件	Knee lifting cross rod asm.		1	
20-1	101.04-39-01	抬压脚前杠杆小组件	Hand lifter link asm.		1	
20-2	101.04-39-05	抬压脚拉杆	Knee lifting cross rod		1	
20-3	101.04-39-03	压脚升降板	Lifting lever		1	
21	101.04-11	抬压脚拉杆螺钉	Hinge screw		1	
22	126.04-02	抬压脚后杠杆	Lifting lever link		1	
23	101.04-12	后杠杆轴位螺钉	Hinge screw		1	
24	126.04-01	抬压脚顶杆	Knee lifter connecting rod		1	
25	102.04-29	松线顶板螺纹销	Tension release pin		1	
26	102.04-28	松线顶板组件	Thread tension release asm.		1	
27	102.04-26	松线轴钉	Supporting pin		1	
28	101.04-24	松线轴钉弹簧	Thread release pin spring		1	
29	101.04-23	松线顶板复位簧	Tension release return spring	1	1	
29	116.04-23	松线顶板复位簧	Tension release return spring			1
30	102.04-20	上压线底板	Wire holder bracket (upper)		1	
31	101.04-18	拉线活压板	Wire holder		2	
32	02-511400721-1	螺钉 SM11/64x40x7	Screw		2	
33	02-112280821-1	螺钉 SM3/16x28x8	Screw		1	
34	126.03-01	挡油板	Break oil		1	
35	102.04-10	松线导管下支架	Wire holder bracket (lower)		1	
36	05-064161200-1	平垫片 $\phi 6.4 \times 1.6 \times 12$	Washer		1	
37	07-0631616-1	弹簧垫 $\phi 6.3 \times 1.6 \times 1.6$	Spring washer		1	
38	02-715281521-1	螺钉 SM15/64x28x15	Screw		1	
39	04-612320400-1	螺母 SM3/16x32x4	Nut		2	

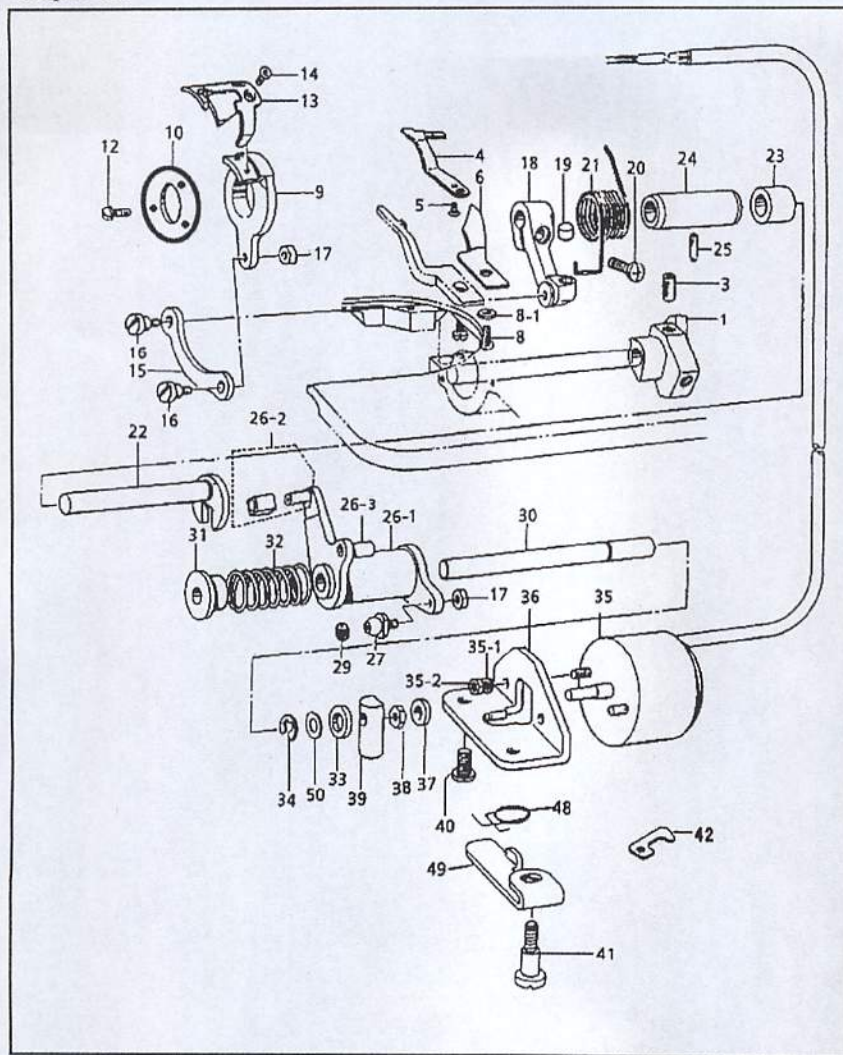
5、送料部件/Feed mechanism components



5、送料部件/Feed mechanism components

序号 Ref. No	图 号 Part. No	零件名称	Name of parts	数量Qty		
				H8800EF -7C-5	H8800E -7C-5	H8800EH -7C-5
1	102.05-01G	倒送料连杆	Feed adjust rod		1	
2	102.05-02	倒送料连杆销	Feed regulator pin		1	
3	06-0601012-1	开口挡圈 $\phi 6 \times 1 \times \phi 12$	E-ring		1	
4	101.05-04	送料调节器	Feed regulator		1	
5	02-509400621-1	螺钉 SM9/64x40x6	Screw		2	
6	101.05-05	送料调节器轴套	Feed regulator bushing		1	
7	02-312280721-1	螺钉 SM3/16x28x7	Screw		1	
8	102.05-07	送料距调节螺栓	Feed regulator screw		1	
9	12-095265	O 型圈 $\phi 9.5 \times 2.65$	Rubber ring		1	
10	101.05-10	针距标盘	Feed dial	1	1	
	106.05-01	针距标盘	Feed dial			1
10-1	124.05-07	送料距锁合销压板簧	Spring		1	
10-2	124.05-08	送料距锁合销压板	Feed plate		1	
11	02-512281821-1	螺钉 SM3/16x28x18	Screw		1	
12	124.05-06	止动销弹簧	Spring		1	
13	124.05-09	送料距锁合销	Feed adjust pin		1	
14	102.05-19-01	倒送料曲柄	Feed reverse arm		1	
15	101.05-19-02	倒送料曲柄销	Pin		1	
16	02-516402031-1	螺钉 SM1/4x40x20	Screw		1	
17	102.05-17	倒送料拉簧	Feed reverse spring		1	
18	101.05-38	拉簧固定板	Feed spring hood		1	
19	101.05-17G	摆动板座复位簧	Spring		1	
20	101.05-36	摆动板座复位板	Adjusting link spring guide		1	
21	02-411400721-1	螺钉 SM11/64x40x7	Screw		2	
22	101.05-27A	摆动板座组件	Feed adjust link asm.		1	
23	102.05-28-01	摆动板座销钉(长)	Adjusting link fulcrum shaft p		1	
24	06-0500611-1	开口挡圈 $\phi 5 \times 0.6 \times \phi 11$	E-ring		1	
25	02-809400424-1	螺钉 SM9/64x40x4	Screw		4	
26	101.05-28	摆动板座销钉(短)	Adjusting link fulcrum shaft p		1	
27	02-815281151-1	螺钉 SM15/64x28x11	Screw		2	
28	101.05-24	短摆动板连接销	Walking foot short pin		2	
29	101.05-25	送料长摆动板	Connecting link long pin		2	
30	101.05-26	送料短摆动板	Connecting link short pin		2	
31	101.05-13	送料连杆销	Walking foot long pin		1	
32	101.05-12	送料连杆	Rocker shaft connecting rod	1	1	
	116.05-12	送料连杆	Rocker shaft connecting rod			1
33	101.05-40	送料曲柄销	Walking foot middle pin	1	1	1
34	101.05-43	送料曲柄	Feed rocker shaft crank	1	1	
	116.05-43	送料曲柄	Feed rocker shaft crank			1
35	02-412281423-1	螺钉 SM3/16x28x14	Screw		3	
36	101.05-39	送料轴	Feed rocker shaft		1	
37	101.02-17	上轴挡圈	Thrust collar		2	
38	02-816400514-1	螺钉 SM1/4x40x5	Screw		4	
39	101.05-51A	送料轴前轴套	Feed rocker shaft bushing		2	
40	10-1381017-1	轴用挡圈 $\phi 13.8 \times 1$	Retaining ring		2	
41	101.05-55	牙架座	Feed bar crank		1	
42	02-511400721-1	螺钉 SM11/64x40x7	Screw		1	
43	101.05-35	牙架组件	Feed bar asm.		1	
44	101.05-31	牙架销	Feed bar shaft pin		1	
45	05-051081203-5	垫圈 $\phi 5.1 \times 0.8 \times \phi 12$	Washer		1	
46	110.05-33 (1.15)	送料牙	Feed dog		1	
	101.05-33	送料牙	Feed dog	1		
	116.05-34	送料牙	Feed dog			1
47	02-608440621-1	螺钉 SM1/8x44x6	Screw		2	
48	101.05-57	抬牙叉形曲柄	Driving shaft crank		1	
49	02-411401121-1	螺钉 SM11/64x40x11	Screw		1	
50	101.05-48	抬牙轴	Feed driving shaft		1	
51	101.05-45	抬牙后曲柄	Lifting crank (back)		1	
52	101.05-47	螺钉	Hinge screw		1	
53	101.05-15	抬牙连杆	Connecting rod		1	
54	04-618280400-1	螺母 SM9/32x28x4	Nut		1	
55	126.05-02	倒送料轴套	Feed lever bushing		1	
56	126.05-01	倒送料轴	Feed reverse shaft		1	
57	12-062240	O型圈 $\phi 6.2 \times 2.4$	Rubber ring		1	
58	102.05-68	倒送料扳手	Reverse feed control lever		1	
59	01-505001624-1	螺钉 M5x16	Screw		1	

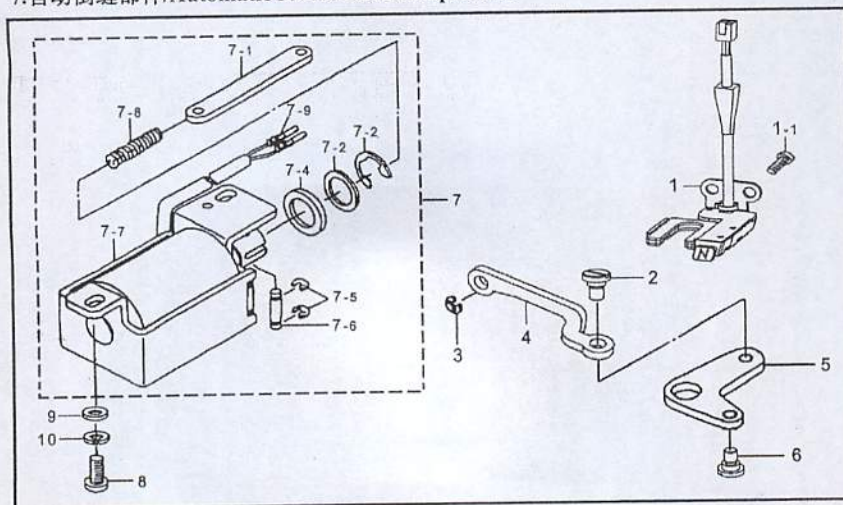
6. 自动切线/Thread trimmer
components



6.自动切线/Thread trimmer components

序号 Ref. No	图号 Part. No	零件名称	Name of parts	数量Qty		
				H8800EF -7C-5	H8800E -7C-5	H8800EH -7C-5
1	103.11-01G	切线凸轮	Thread shear cam		1	
3	02-816401014-1	螺钉	Screw		2	
4	102.06-04	固定刀	Secant knife	1	1	
5	116.06-03N	固定刀	Secant knife			1
6	02-109400621-1	螺钉	Screw		1	
8	102.06-06	分线器	Protect needle patch		1	
8-1	02-509400521-1	螺钉	Screw		1	
9	05-043080900-1	分线器螺钉垫片	Washer		1	
10	124.06-09	剪线刀架	Knife bracket		1	
12	103.11-13	切线架压板	Partiality shank		1	
13	01-103001021-1	螺钉	Screw		3	
14	102.06-13	活动刀	Moterial knife	1	1	
15	102.06-13G	活动刀	Moterial knife			1
16	02-111400524-1	螺钉	Screw		2	
17	102.06-15	刀轴连杆	Knife shaft connecting rod		1	
18	102.06-16	连杆螺钉	Screw		2	
19	04-611400300-1	螺母	Nut		2	
20	102.06-18G	切刀驱动曲柄	Thread shear rock crank		1	
21	103.11-09-06G	驱动曲柄止动块	Positioning block		1	
22	02-512321421-1	螺钉	Screw		1	
23	102.06-21	切线曲柄弹簧	Spring		1	
24	102.06-22	切刀驱动曲柄轴	Thread shear rock arm shaft		1	
25	102.06-23	驱动曲柄轴短套	Short bush		1	
26-1	102.06-24	切线轴套	Thread shear cam bushing		1	
26-2	02-811400614-1	螺钉	Screw		1	
26-3	102.06-26-1	切线凸轮曲柄	Thread shear rock arm shaft		1	
27	102.06-26-2-0	滑块轴组件	Slippery piece shaft asm.		1	
28	102.06-26-3	切线限位轴	Limit potential shaft		1	
29	102.06-27-0	滚柱轴组件 C	Roll shaft asm.		1	
30	02-816400514-1	螺钉	Screw		1	
31	102.06-30	切刀驱动轴	Thread shear shaft		1	
32	102.06-31	扭簧端盖	Spring cover		1	
33	102.06-32	切线凸轮复位弹簧	Spring		1	
34	102.06-33	电磁铁缓冲垫	Magnetic plug cushion mat		1	
35	06-0601012-1	挡圈	E-ring		1	
35-1	QD-02	切线电磁铁	Thread trimmer solenoid		1	
35-2	102.06-35-1	切线电磁铁弹垫	Spring washer		2	
36	03-604000400-4	螺母	Nut		2	
37	102.06-36	切线电磁铁支架	Thread trimmer solenoid base		1	
38	102.06-37	橡胶垫	Rubber ring		1	
39	04-606400400-1	螺母	Nut		1	
40	102.06-39	切线电磁铁顶销	Thread trimmer solenoid pin		1	
41	02-315280921-1	螺钉	Screw		1	
42	102.06-41	螺钉	Screw		1	
43	101.06-20	电磁铁导线压板	Solenoid press plate		1	
44	102.06-48	弹簧	Spring		1	
45	102.06-49	松线座	Thread loose seat		1	
46	05-081101550-1	垫片 $\phi 8.1 \times \phi 15.5$	Washer		1	

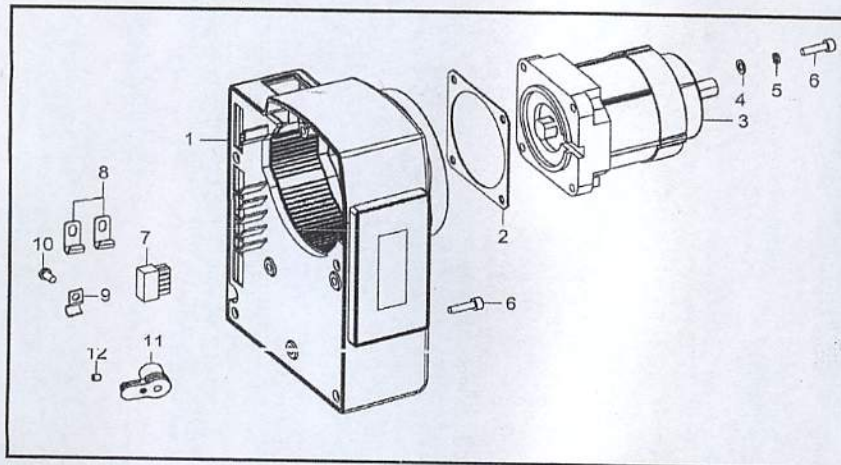
7.自动倒缝部件/Automatic reverse feed components



7.自动倒缝部件/Automatic reverse feed components

序号 Ref.No	图 号 Part. No	零件名称	Name of parts	数量Qty		
				H8800EF -7C-5	H8800E -7C-5	H8800EH -7C-5
1	DL09-00	倒缝照明灯组件	Reverse switch asm.		1	
1-2	02-412280923-1	螺钉	Screw		2	
2	101.07-06-05	轴位螺钉	Shaft screw		2	
3	06-0500611-1	挡圈 $\phi 5 \times 0.6 \times \phi 11$	E-ring 5		1	
4	101.07-04G	自动倒送料拉杆	Reverse feed connecting shaf		1	
5	101.07-06	倒缝曲柄	Connecting arm asm		1	
6	101.07-06-04	轴位螺钉	Shaft screw		1	
7	DD-02	倒缝电磁铁组件	Reverse feed asm		1	
7-1	101.07-08-01	倒缝铁芯连杆	Reverse feed connecting link		1	
7-2	101.07-08-02	倒缝铁芯挡圈 E12	E-ring 12		1	
7-3	101.07-08-03	垫片	Washer 16X24X2.6		1	
7-4	101.07-08-04	橡胶垫片	Rubber Plunger		1	
7-5	101.07-08-05	连接销卡簧	E-ring		2	
7-6	101.07-08-06	倒缝铁芯连接销	Plunger arm Pin		1	
7-7		倒缝电磁铁	Reverse feed magnet asm.		1	
7-8	101.07-08-08	连杆定位簧	Plunger spring		1	
7-9	101.07-08-09	导线插针	pin contact		2	
8	02-715281521-1	螺钉 SM15/64x28x15	Screw		2	
9	05-064161200-1	平垫 $\phi 6.4 \times 1.6 \times \phi 12$	Washer		2	
10	07-0631616-1	弹垫 $\phi 6.3 \times 1.6 \times 1.6$	Spring washer		2	

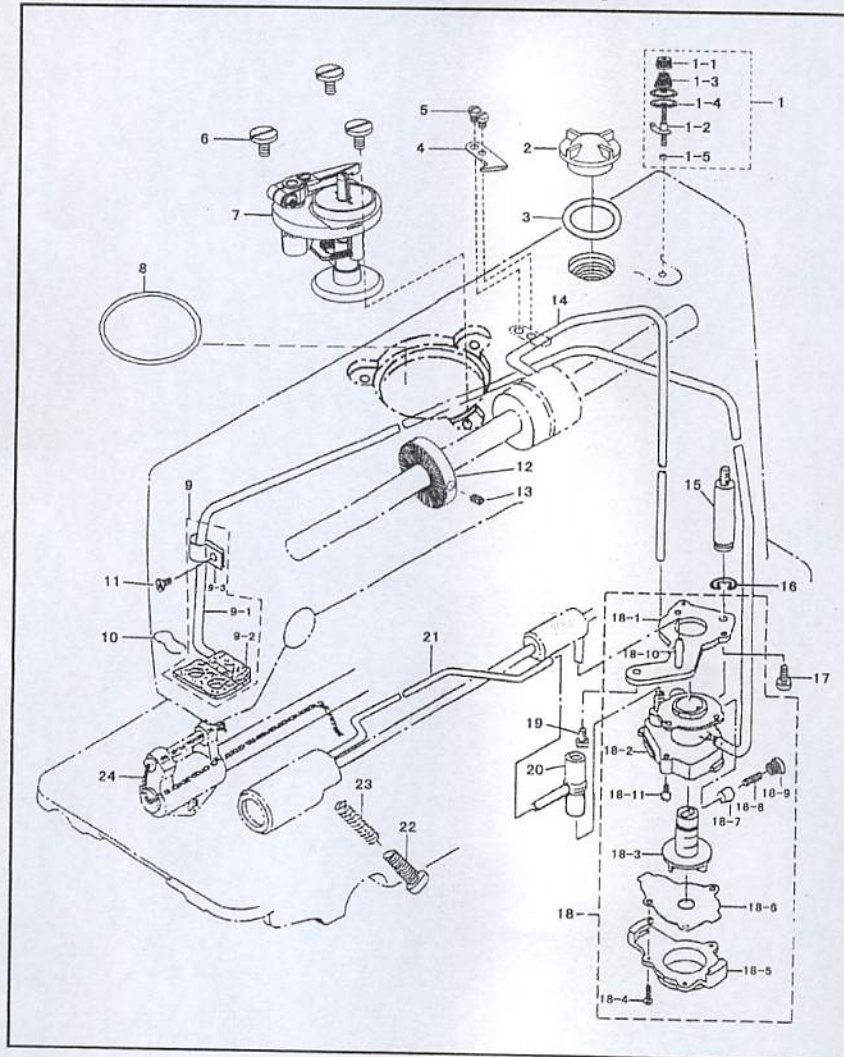
8.驱动部件/Driver components



8.驱动部件/Driver components

序号 Ref.No	图 号 Part. No	零件名称	Name of parts	数量Qty		
				H8800EF -7C-5	H8800E -7C-5	H8800EH -7C-5
1	CB-02H	电控组件	Control asm.		1	
2	126.08-02	电机密封垫	Washer		1	
3	102.11-41	电机组件	Motor asm.		1	
4	05-053101000-1	平垫片	Washer		4	
5	07-0521313-1	弹簧垫圈	Spring washer		4	
6	02-512321824-1	螺钉	Screw		8	
7	126.08-01	插头 HX42000-10R	Screw		1	
8	126.01-06	线夹	Clamp		1	
9	113.01-07	线夹	Clamp		1	
10	02-412280923-1	螺钉	Screw		1	
11	JD-02	起针夹线器	Thread tension solenoid asm.		1	
12	02-812280614-1	内六角凹端紧定螺钉	Connector		1	

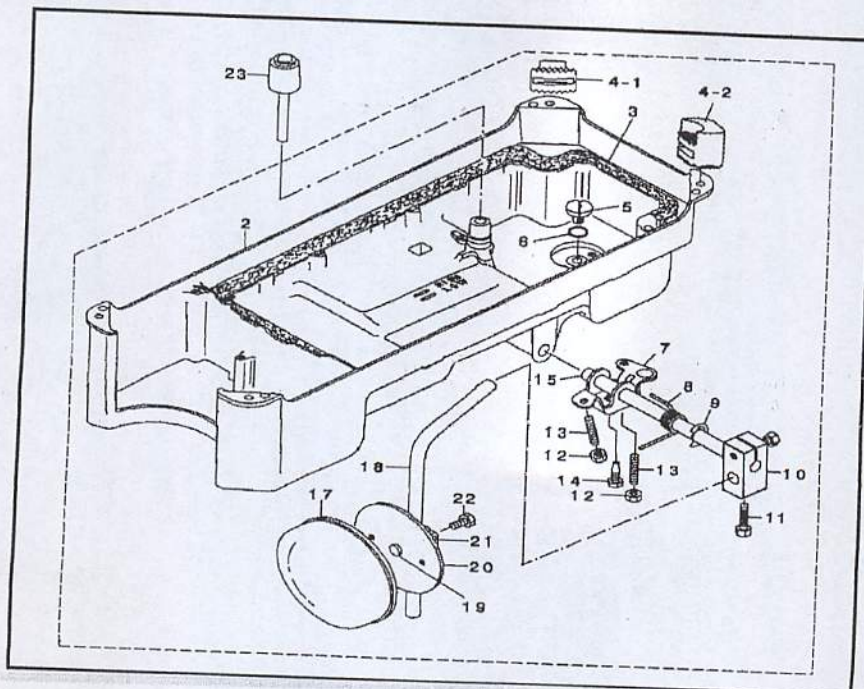
9、润滑·绕线部件/Oil lubrication components&bobbin components



9、润滑·绕线部件/Oil lubrication components&bobbin components

序号 Ref. No	图 号 Part, No	零件名称	Name of parts	数量Qty		
				H8800EF -7C-5	H8800E -7C-5	H8800EH -7C-5
1	102.09-36	夹线器组件	Thread tension asm.		1	
1-1	102.09-36-01	夹线螺母	Nut		1	
1-2	102.09-36-02	夹线螺钉	Screw		1	
1-3	102.09-36-03	夹线簧	Spring		1	
1-4	102.09-36-04	夹线板	Thread tension disk		2	
1-5	04-611400300-1	螺母 SM11/64x40x3	Thread tension guide		1	
2	101.09-01	油窗	Oil sight window		1	
3	12-190265	油窗 O 型圈	Rubber ring		1	
4	102.09-34	切刀	Knife		1	
5	02-509400421-1	螺钉 SM9/64x40x4	Screw		2	
6	02-312320722-3	螺钉 SM3/16x32x7	Screw		3	
7	102.09-32	绕线器组件	Bobbin winder unit		1	
8	102.09-42	绕线轮垫圈	Washer		1	
9	101.09-06	回油管组件	Oil return tube asm.		1	
9-1	101.09-06-01	回油管	Oil return tube		1	
9-2	101.09-06-02	回油管毡	Return to asphalt felt		1	
9-3	101.09-06-03	回油管夹	Holder		1	
10	101.09-05	回油毡夹	Oil felt presser		1	
11	02-412320821-1	螺钉 SM3/16x32x8	Screw		1	
12	102.09-37	绕线驱动轮	Bobbin winder driving wheel		1	
13	02-811400811-1	螺钉 SM11/64x40x8	Screw		2	
14	126.09-01	上轴供油管	Main shaft oil tube		1	
15	101.09-13A	油泵连接螺柱	Oil pump support, large		1	
16	06-0901018-1	卡簧 $\phi 9 \times 1 \times \phi 18$	E-ring		1	
17	02-511401021-1	螺钉 SM11/64x40x10	Screw		1	
18	101.09-11	油泵组件	Lubricating oil pump asm.		1	
18-1	101.09-11-01	油泵安装板	Oil pump installing base		1	
18-2	101.09-11-02	油泵体	Oil pump		1	
18-3	101.09-11-03	油泵叶轮	Oil pump impeller		1	
18-4	101.09-11-04	油泵盖螺钉	Screw		3	
18-5	101.09-11-05	油泵盖	Lubricating oil pump cover		1	
18-6	101.09-11-06	油泵叶轮托板	Oil pump impeller cover		1	
18-7	101.09-11-07	回油柱塞	Plunger		1	
18-8	101.09-11-08	柱塞簧	Plunger spring		1	
18-9	101.09-11-09	柱塞螺钉	Plunger screw		1	
18-10	101.09-11-10	下轴供油管	Hook driving shaft oil tube		1	
18-11	101.09-11-11	螺钉	Screw		3	
19	02-515281321-1	螺钉 SM15/64x28x13	Screw		1	
20	101.09-16	供油管接头	Rubber joint		1	
21	102.09-11	旋梭供油管	Oil tube		1	
22	102.09-09	旋梭油量调节螺钉	Oil adjusting screw		1	
23	102.09-10	旋梭油量调节簧	Spring		1	
24	101.09-07	送料轴油线	Oil wick		1	

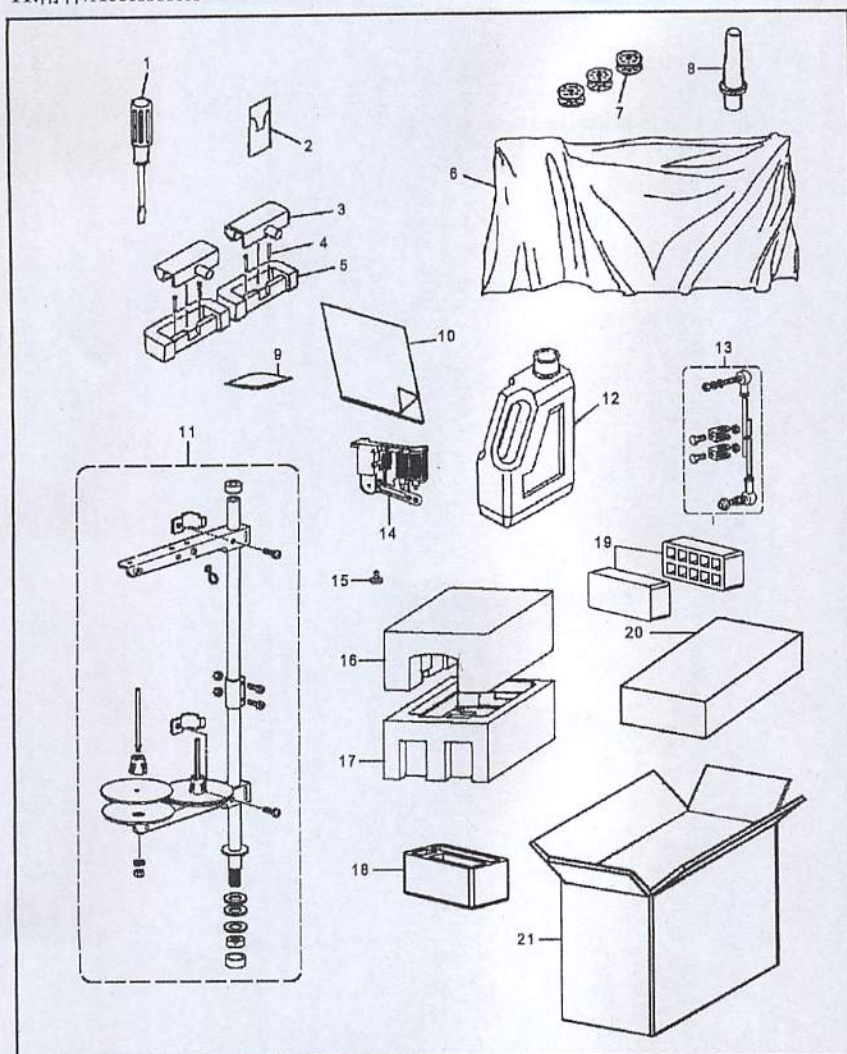
10.油盘部件/Oil reservoir components



10.油盘部件/Oil reservoir components

序号 Ref. No	图号 Part. No	零件名称	Name of parts	数量Qty		
				H8800EF -7C-5	H8800E -7C-5	H8800EH -7C-5
2	101.10-01	油盘	Oil reservoir			
3	101.10-02	油盘垫	Oil reservoir gasket			
4-1	101.14-13	防震垫小	Quakeproof mat,small		1	
4-2	101.14-12	防震垫大	Quakeproof mat,larger		1	
5	02-620240721-1	螺钉	Screw		2	
6	12-062240	排油孔螺钉O型圈	Rubber ring		1	
7	101.10-05-01	抬压脚双向曲柄	Knee lifting rotating arm		1	
8	101.10-05-02	双向曲柄扭簧	Spring		1	
9	06-1001020-1	抬压脚轴开口挡圈	E-ring		1	
10	101.10-05-04G	抬压脚操纵杆节头	Vertical shaft fitting arm		1	
11	01-708001425-4	操纵杆节头螺钉	Screw		1	
12	03-606000350-4	双向曲柄限位调节螺母	Nut		1	
13	01-706001735-4	双向曲柄限位调节螺钉	Screw		2	
14	101.10-05-09	抬压脚轴	Screw		2	
15	101.10-06-01	操纵板软垫	Knee press cross shaft		1	
16	101.10-06-02	操纵杆	Knee pan plate cover		1	
17	101.10-06-03	操纵杆垫	Knee pan upright shaft		1	
18	101.10-06-04	操纵板	Knee pan plate rubber		1	
19	101.10-06-05	操纵杆节头	Knee pan plate		1	
20	01-706001025-4	节头螺钉	Knee pan plate support		1	
21	101.10-07	抬压脚顶销	Screw		1	
22			Knee lifter push pin		1	
23					1	

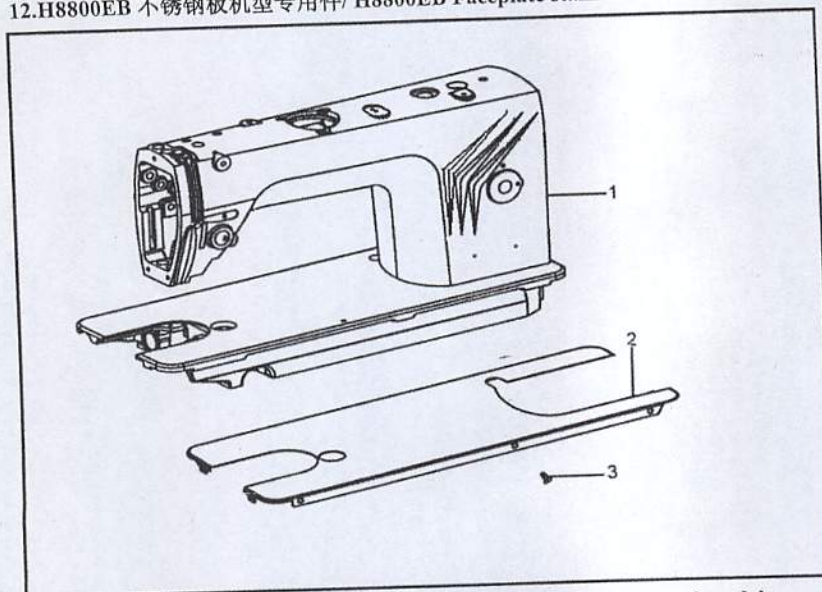
11.附件/Accessories



11.附件/Accessories

序号 Ref. No	图 号 Part. No	零件名称	Name of parts	数量Qty		
				H8800EF -7C-5	H8800E -7C-5	H8800EH -7C-5
1	113.16-19	两用螺丝刀	Screw driver		1	
2	101.03-11	机针	Needle		5	
	101.12-11-01-03	机针	Needle	5		
	101.12-11-24	机针	Needle			5
3	101.14-01	机头连接钩	Machine hinge plate asm.		2	
4	101.14-02	机头连接钩座钉	Nail		4	
5	101.14-03	机头连接钩座	Machine hinge plate		2	
6	101.14-08	机头罩	Macgube head cover		1	
7	101.03-37-02	梭心	Bobbins		3	
8	101.14-09	机头支柱	Macgube rest cover		1	
9	101.12-20	空气干燥剂	Air drier		1	
10	124.13-01	产品说明书及零件手册	Instruction manual&parts book		1	
11	101.12-01	过线架组件	Thread stand asm.		1	
12	101.14-10	油箱	Oil reservoir asm.		1	
13	M-02F-010	活球连杆组件	Live festival ball link asm.		1	
14	KS-02H	控速器组件	Treadle asm.		1	
15	21-3501932-4	十字半圆头木螺钉	Screw		4	
16	124.10-01-01	上泡沫	Foam mat (top)		1	
17	126.10-01-02	下泡沫	Foam mat (bottom)		1	
18	126.10-01-03	中泡沫	Foam mat (middle)		1	
19	126.10-04	附件箱泡沫垫	Foam mat		1	
20	126.10-03	内箱	Inside box		1	
21	126.10-02	外箱	Outside box		1	

12.H8800EB 不锈钢板机型专用件/ H8800EB Faceplate stainless steel model



12.H8800EB 不锈钢板机型专用件/ H8800EB Faceplate stainless steel model

序号 Ref.No	图号 Part. No	零件名称	Name of parts	数量Qty
				H8800D□-7C-5
1	126.01-01-03	机壳组件	Machine cover	1
2	102.01-76	防磨装饰板	Faceplate stainless steel	1
3	02-211400821-1	螺钉	Screw	6

13、电磁抬压脚装置(选购件)/ Presser foot lifting set mechanism(Option parts)

序号 Ref.No	图号 Part No	零件名称	Name of parts	数量Qty
				H8800D□-7C-5/AK
1	124.14-02	抬压脚电磁铁组件	Presser foot lifting asm.	1
2	02-412280923-1	螺钉	Screw	1
3	126.01-07	导线过线套	Rubber plug	1

13、电磁抬压脚装置(选购件)/ Presser foot lifting set mechanism(Option parts)

